

Installation instruction

- Scala 355 **Fix**
- Scala 355 **Lift**
- Scala 355 **L&D**

- Scala 355 **Move Type I**
- Scala 355 **Move Type II**

- Scala 700 **Fix**
- Scala 700 **Lift**
- Scala 700 **L&D**

- Scala 700 L&D **PRO**



scala

sliding pillars

Installation instruction for

Scala 355 Fix



scala

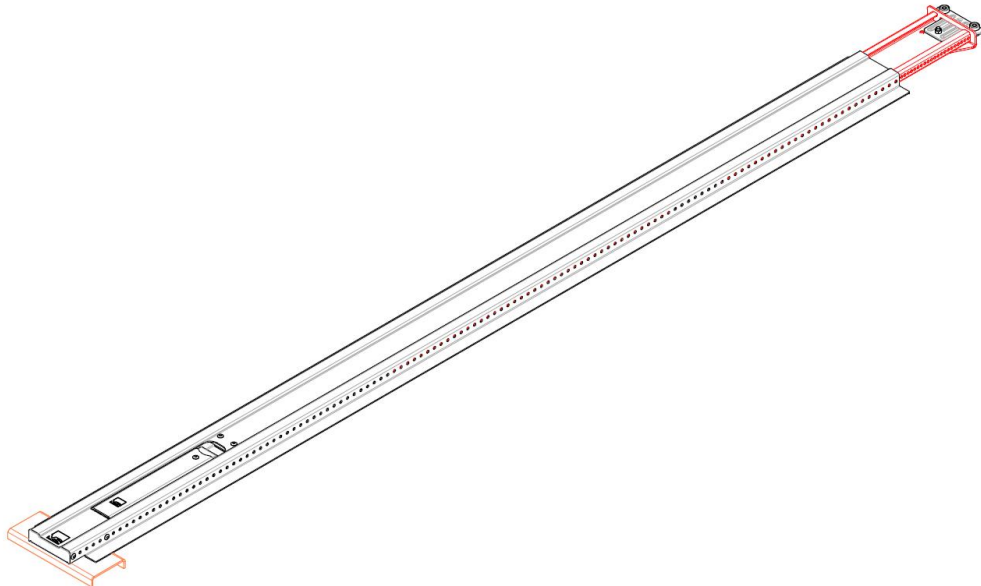
sliding pillars

Installation instruction

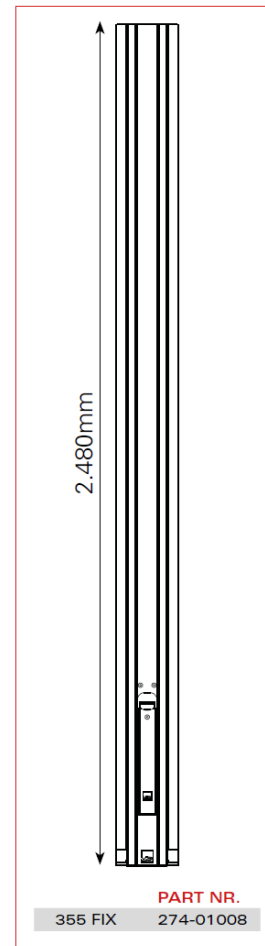
for the **Versus Scala** pillar System

Scala 355 Fix

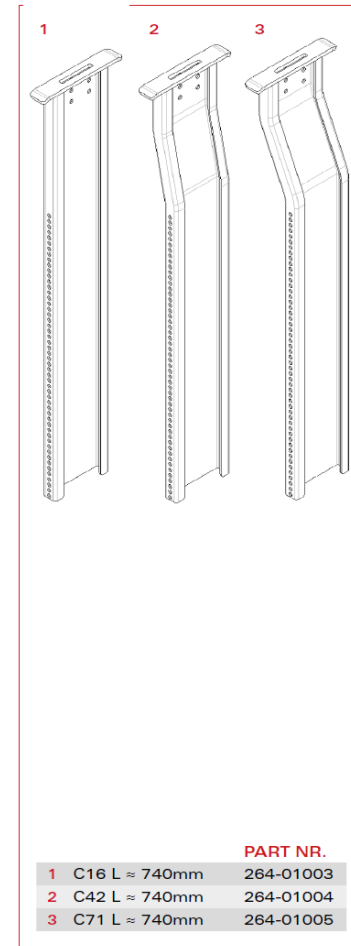
Components for Scala 355 Fix



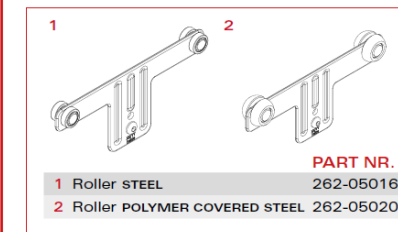
1 PILLAR BODY



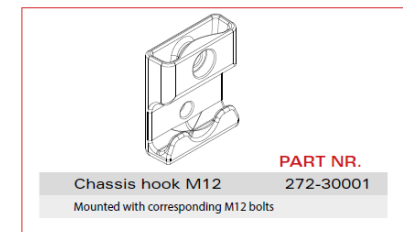
2 TOP CARRIER



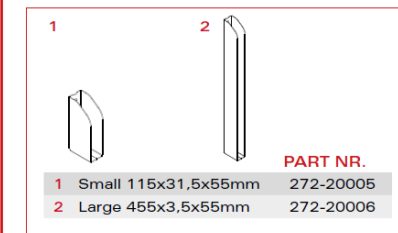
3 ROLLER



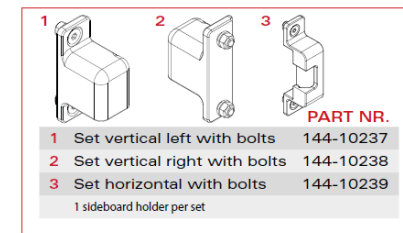
4 CHASSIS HOOK



5 TIMBERHOLDERS



6 SIDEBORD HOLDERS

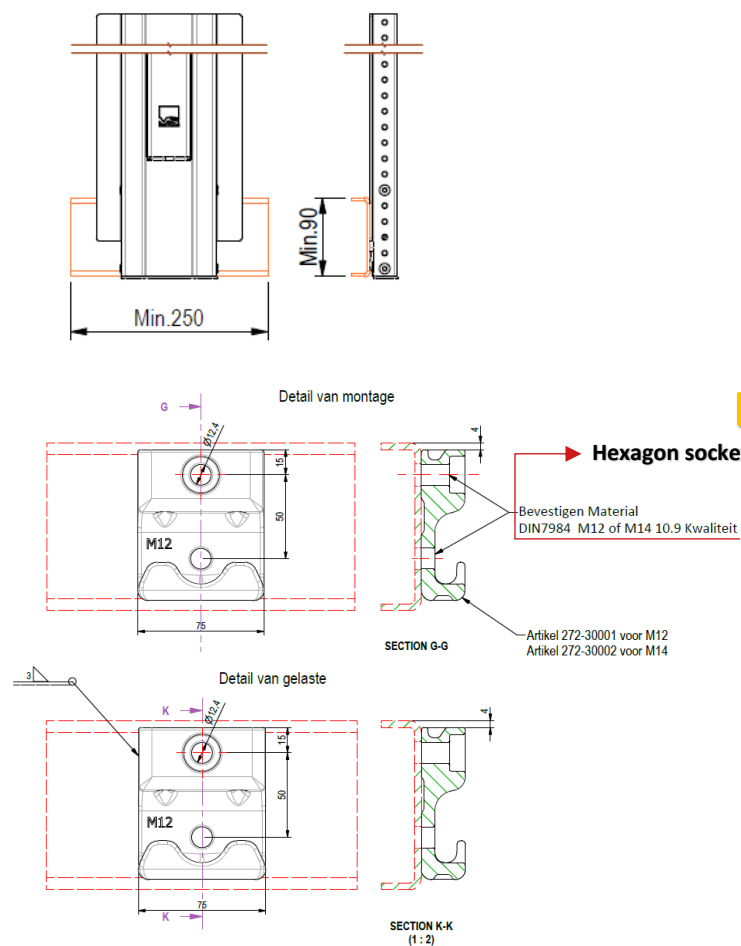


Installation instruction

for the **Versus Scala** pillar System

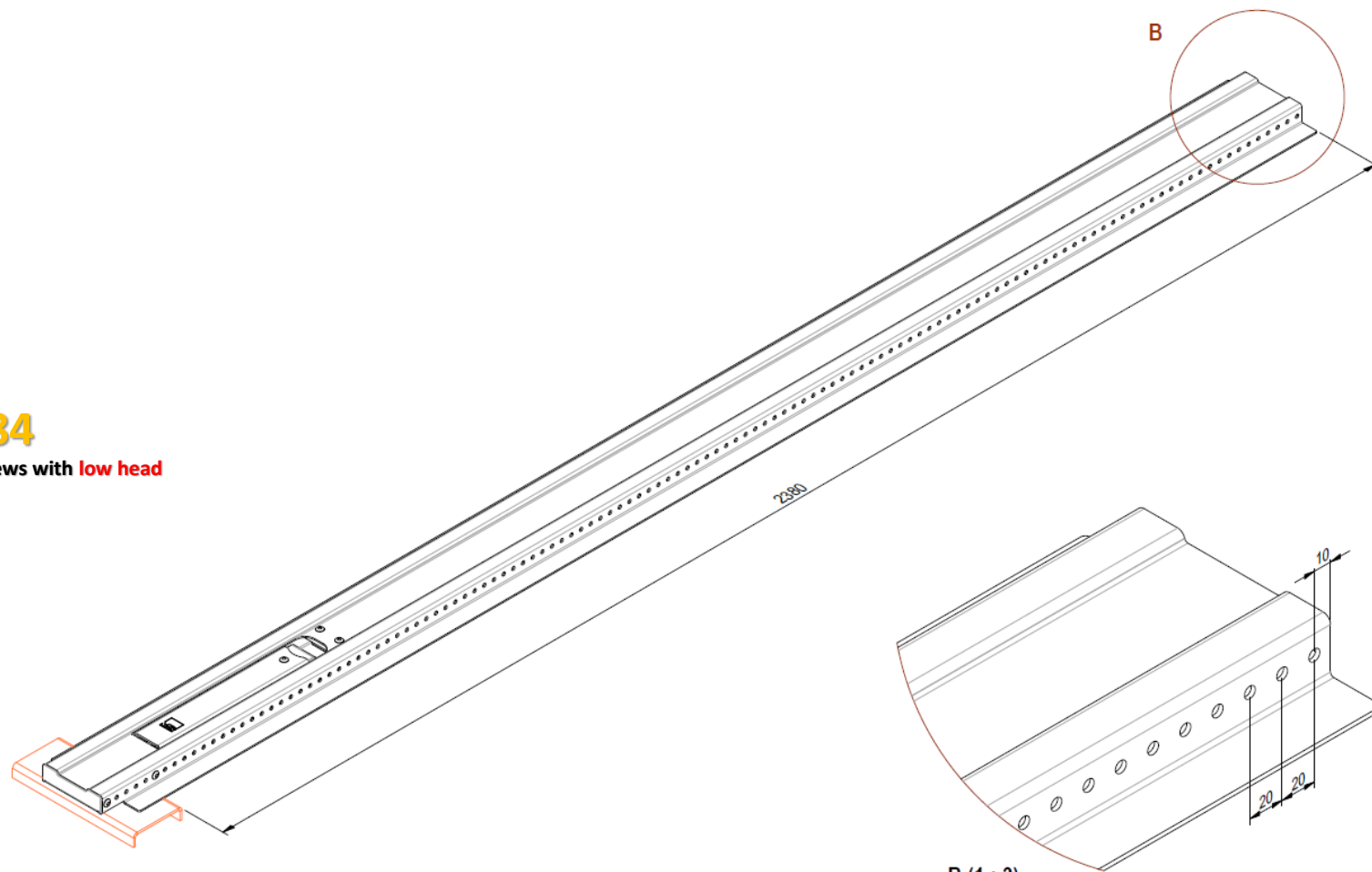
Scala 355 Fix

Components for Scala 355 Fix



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DIN7984

→ Hexagon socket head cap screws with **low head**



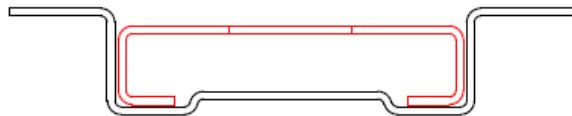
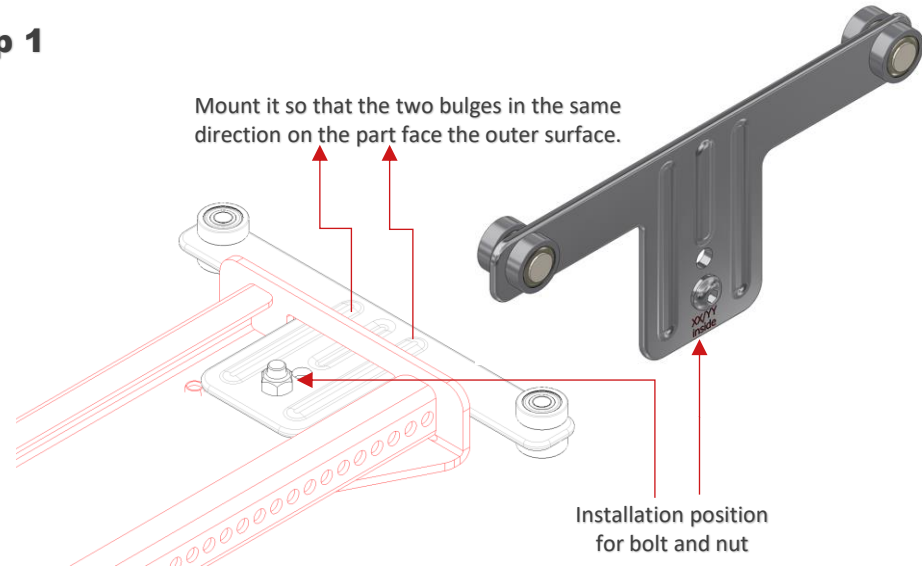
Installation instruction

for the **Versus Scala** pillar System

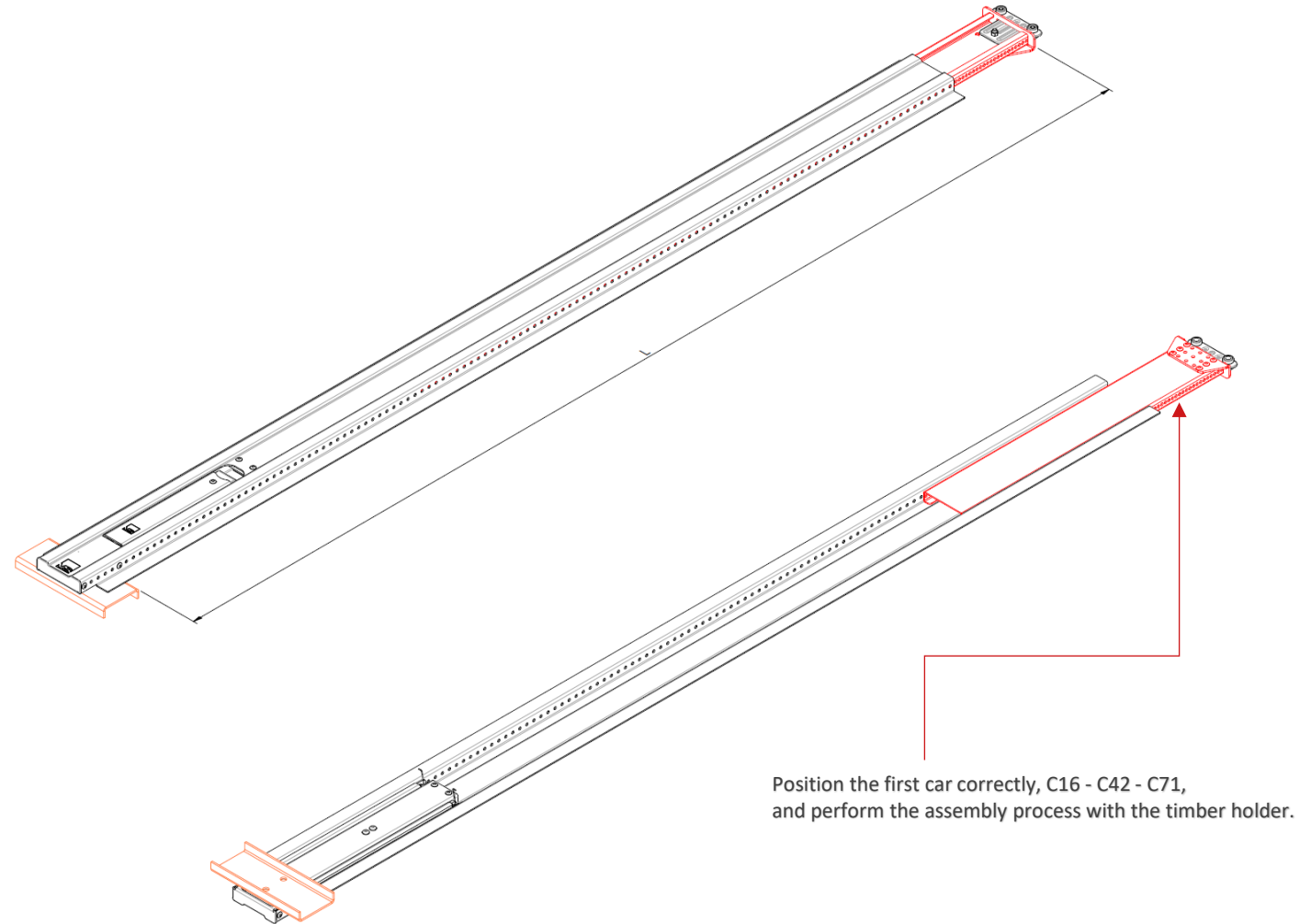
Scala 355 Fix

Components for Scala 355 Fix

Step 1



**Trolley C16 - C42 - C71
Assembly position**



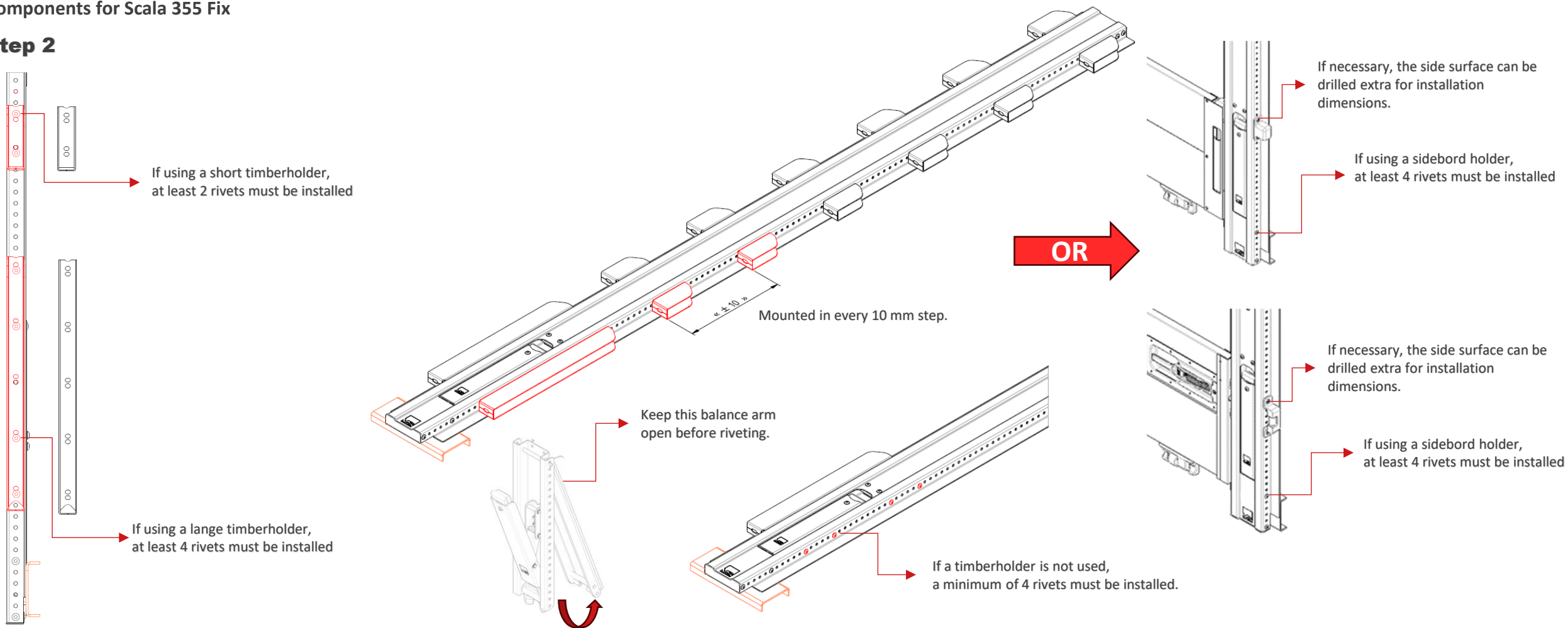
Installation instruction

for the **Versus Scala** pillar System

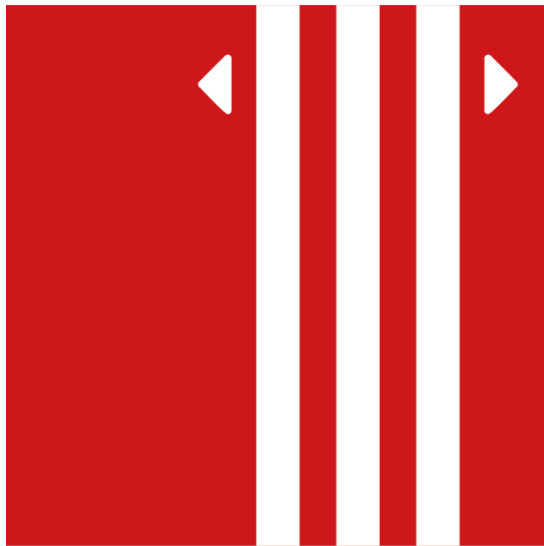
Scala 355 Fix

Components for Scala 355 Fix

Step 2



Installation instruction
for
Scala 355 Lift



scala
sliding pillars

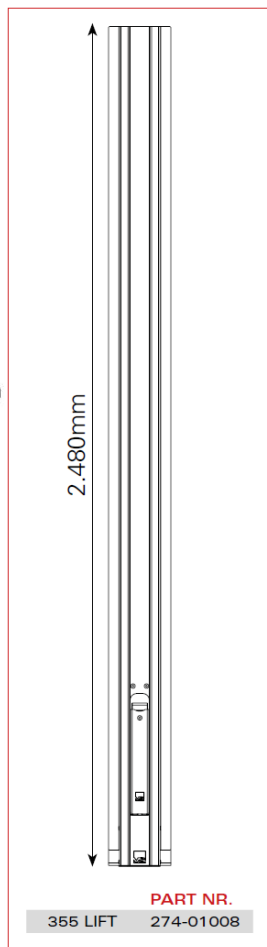
Installation instruction

for the **Versus Scala** pillar System

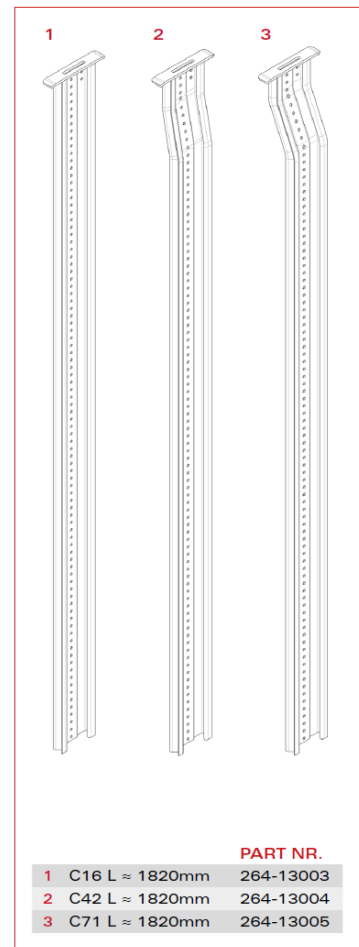
Scala 355 Lift

Components for Scala 355 Lift

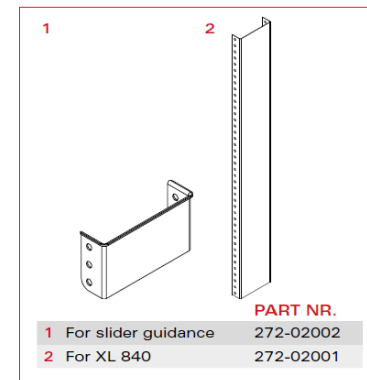
1 PILLAR BODY



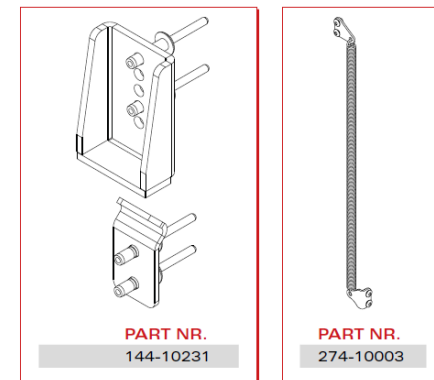
2 TOP CARRIER



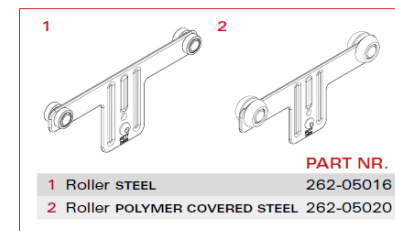
3 LIFT REINFORCEMENT



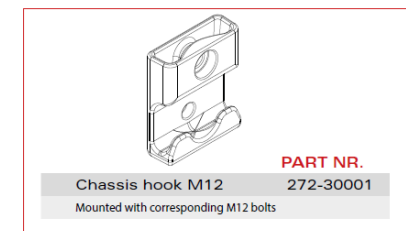
4 FIXED SET LIFT 5 SPRING SET



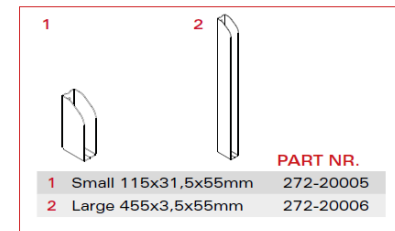
6 ROLLER



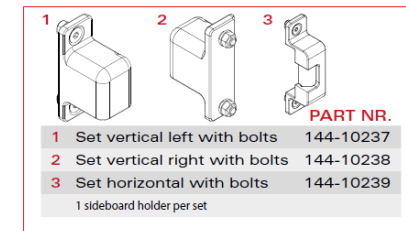
7 CHASSIS HOOK



8 TIMBERHOLDERS



9 SIDEBOARD HOLDERS

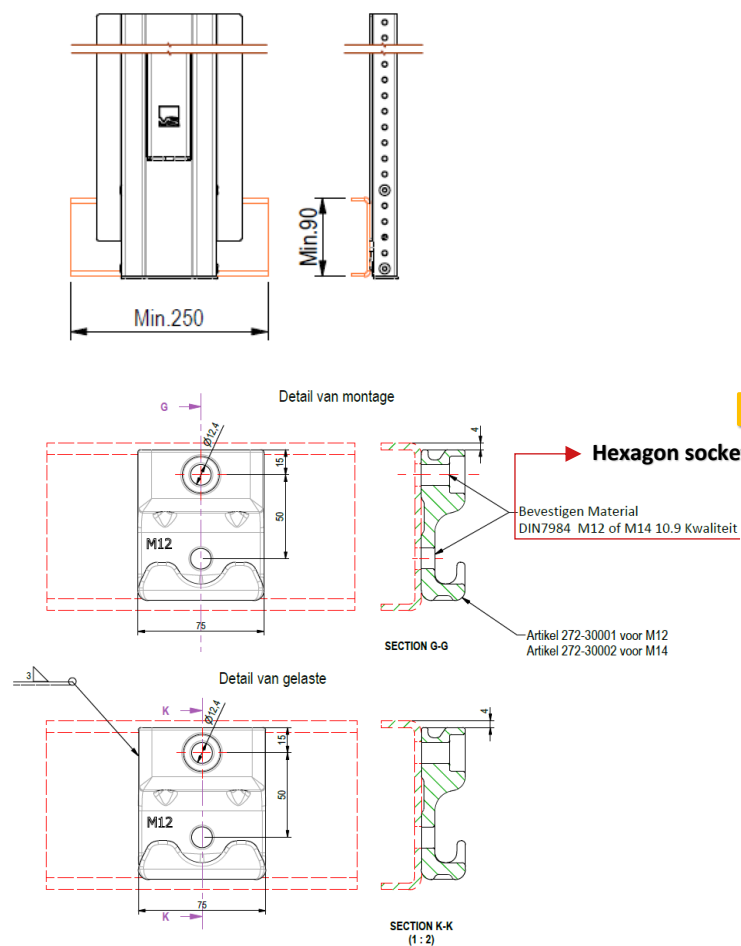


Installation instruction

for the **Versus Scala** pillar System

Scala 355 Lift

Components for Scala 355 Lift

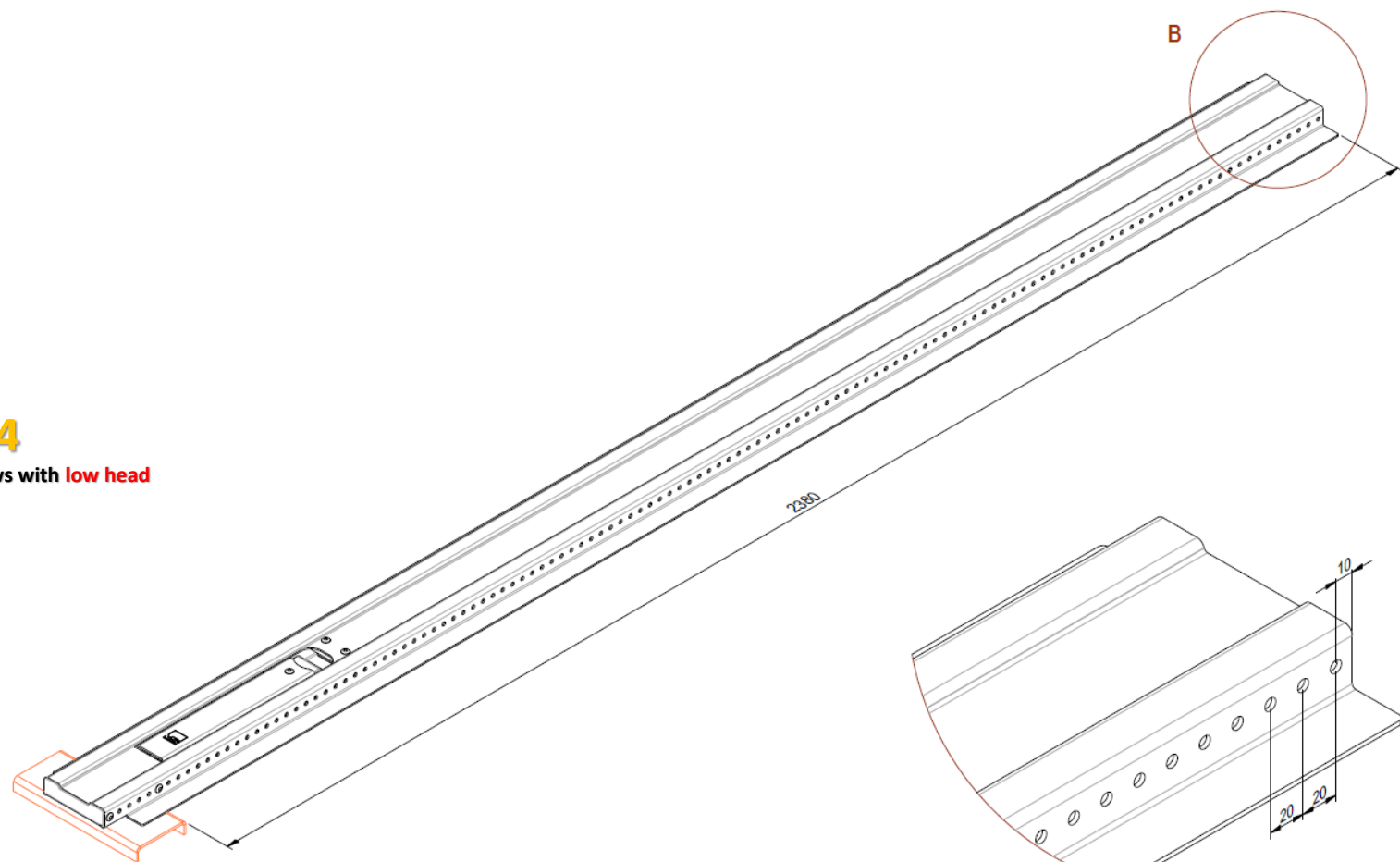


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DIN7984

→ Hexagon socket head cap screws with **low head**

Bevestigen Material
DIN7984 M12 of M14 10.9 Kwaliteit

Artikel 272-30001 voor M12
Artikel 272-30002 voor M14



B (1 : 3)

Installation instruction

for the **Versus Scala** pillar System

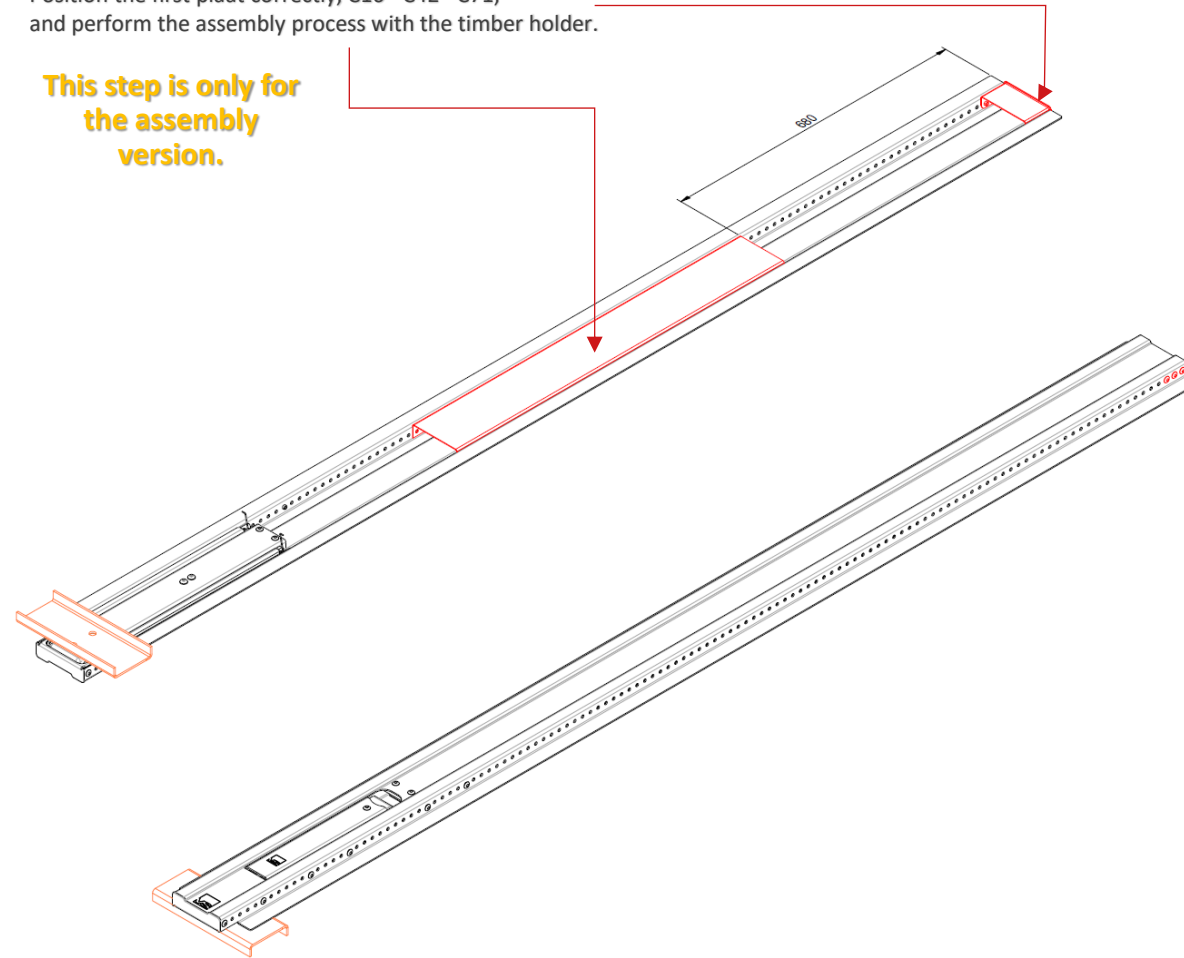
Scala 355 Lift

Components for Scala 355 Lift

Step 1

Position the first plaat correctly, C16 - C42 - C71,
and perform the assembly process with the timber holder.

**This step is only for
the assembly
version.**



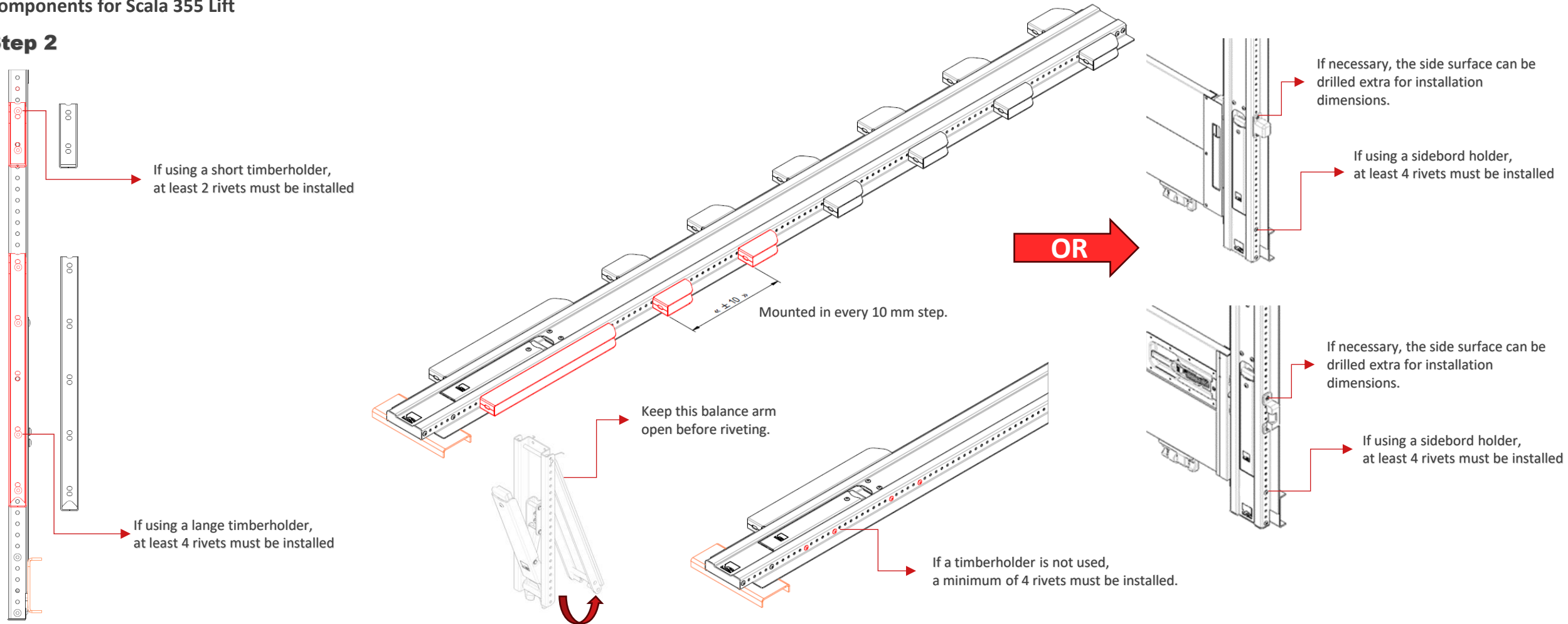
Installation instruction

for the **Versus Scala** pillar System

Scala 355 Lift

Components for Scala 355 Lift

Step 2



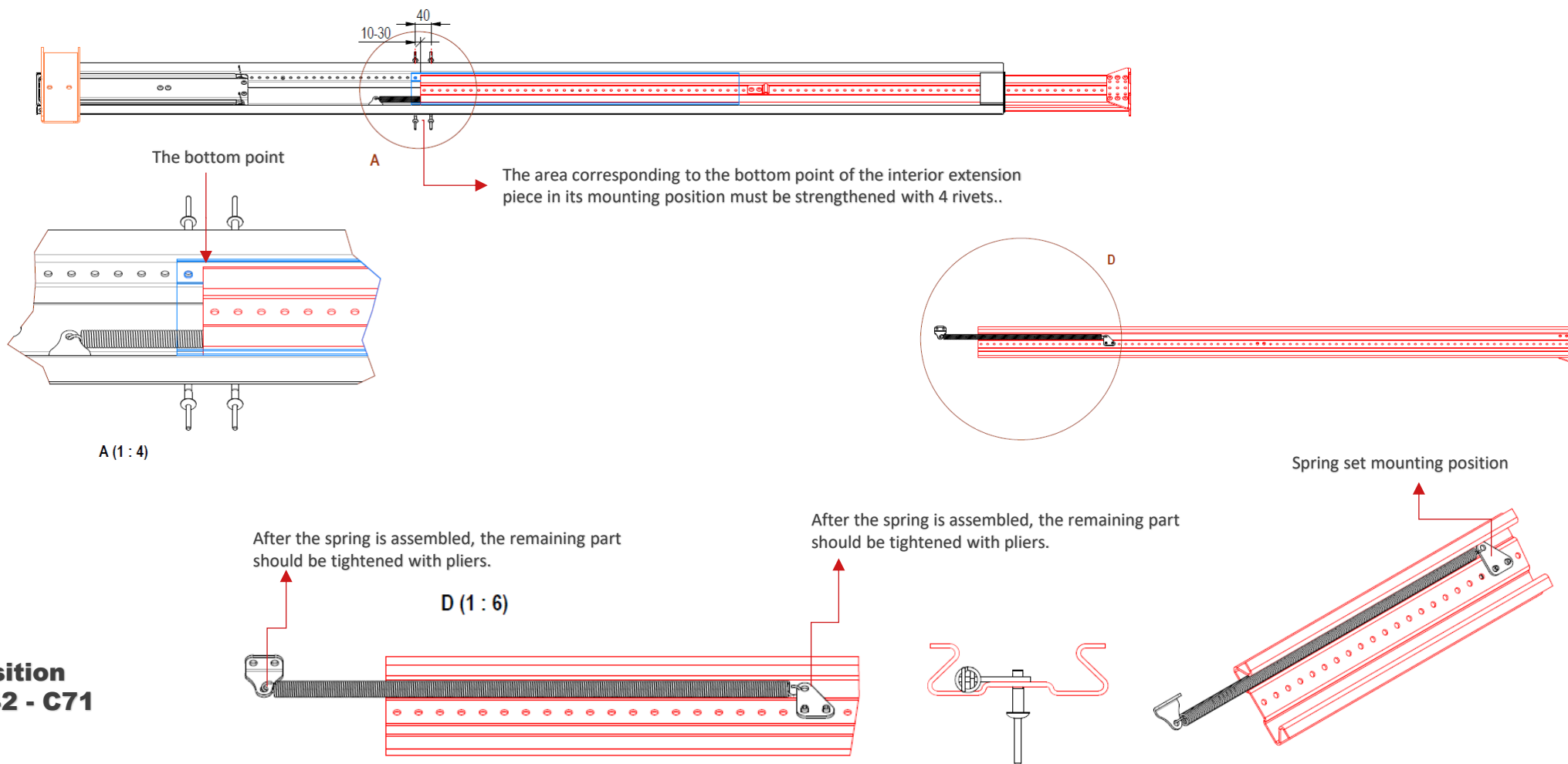
Installation instruction

for the **Versus Scala** pillar System

Scala 355 Lift

Components for Scala 355 Lift

Step 3



Installation instruction

for the **Versus Scala** pillar System

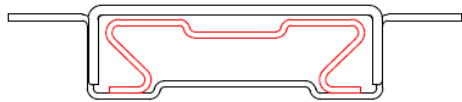
Scala 355 Lift

Components for Scala 355 Lift

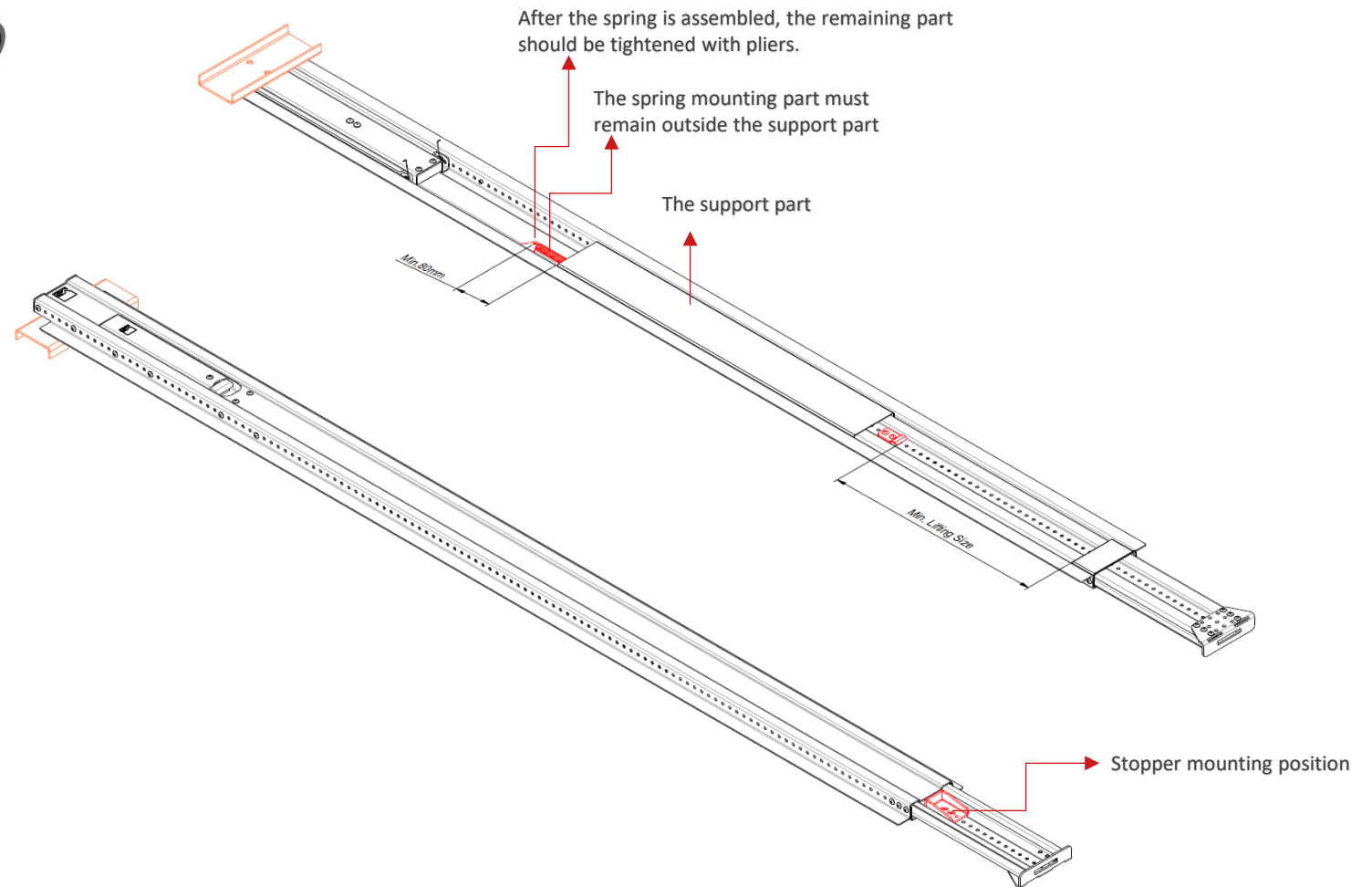
Step 4

Mount it so that the two bulges in the same direction on the part face the outer surface.

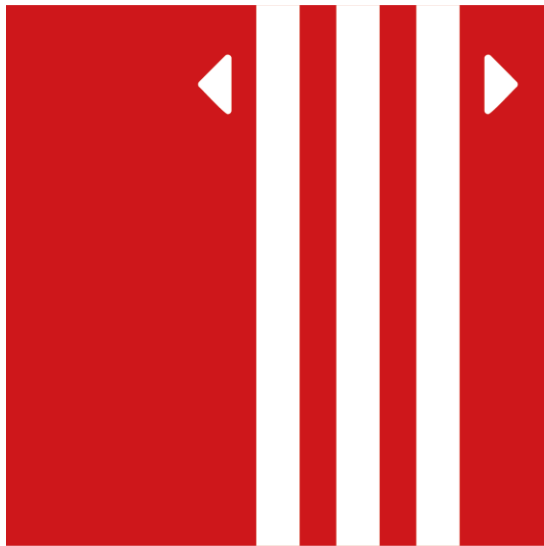
Installation position for bolt and nut



**Trolley C16 - C42 - C71
Assembly position**



Installation instruction
for
Scala 355 L&D



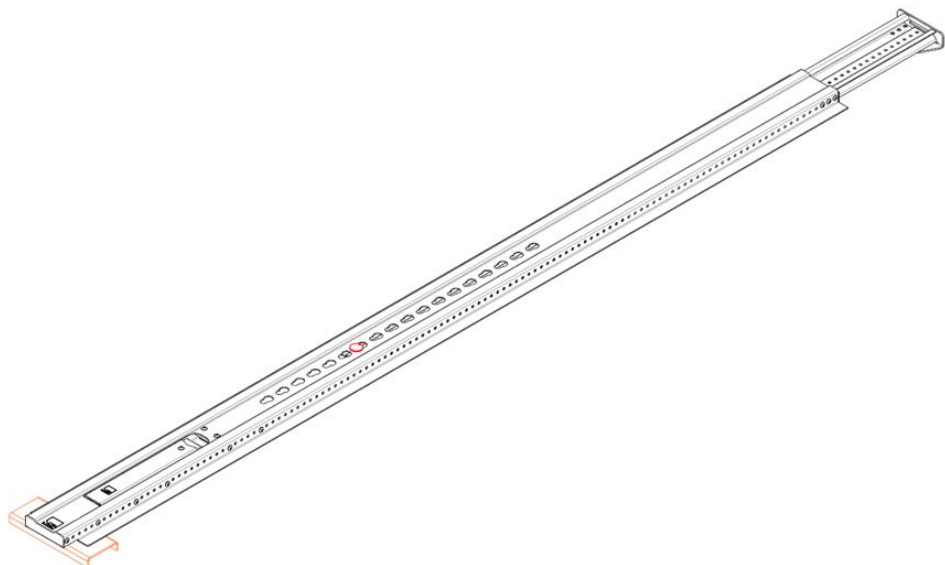
scala
sliding pillars

Installation instruction

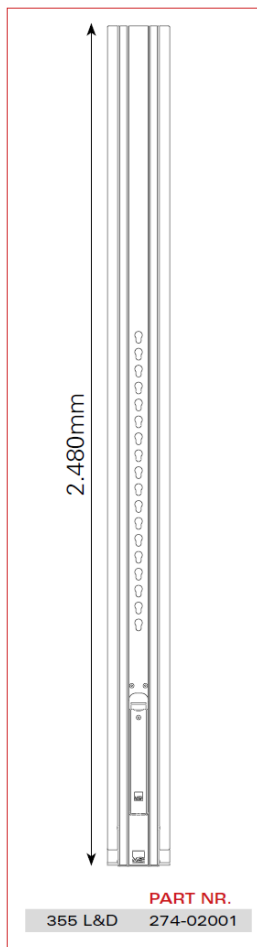
for the **Versus Scala** pillar System

Scala 355 L&D

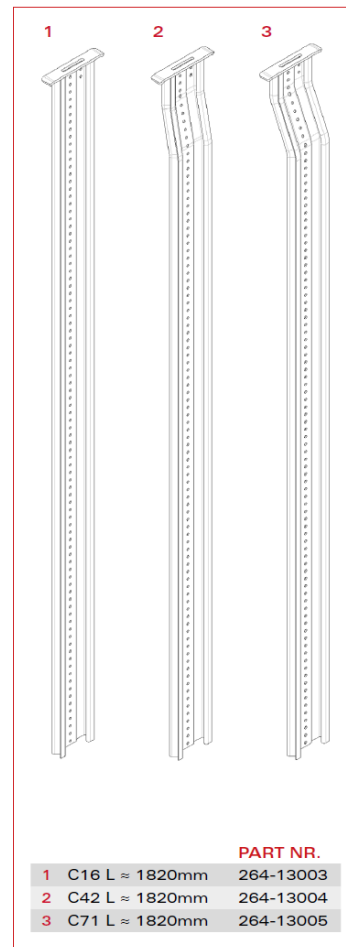
Components for Scala 355 L&D



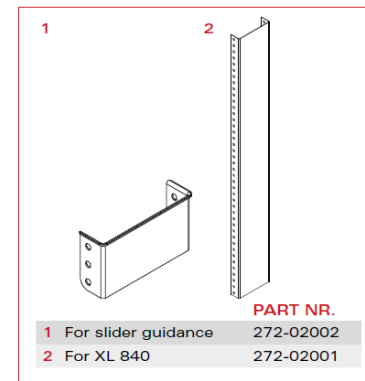
1 PILLAR BODY



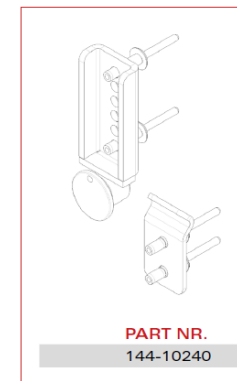
2 TOP CARRIER LIFT



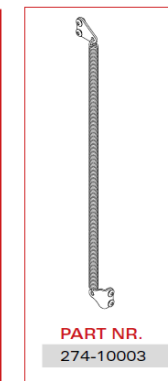
3 LIFT REINFORCEMENT



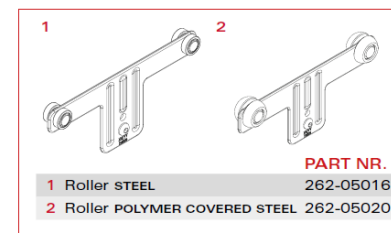
4 SET L&D



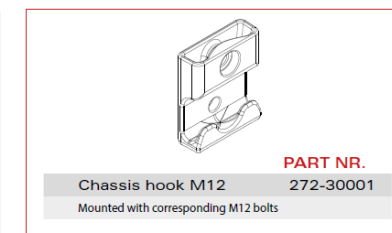
5 SPRING SET



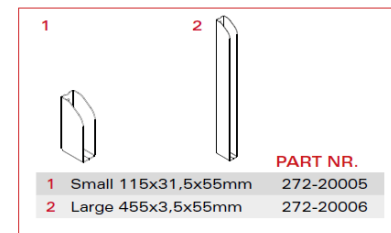
6 ROLLER



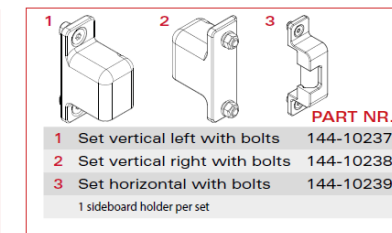
7 CHASSIS HOOK



8 TIMBERHOLDERS



9 SIDEBORD HOLDERS

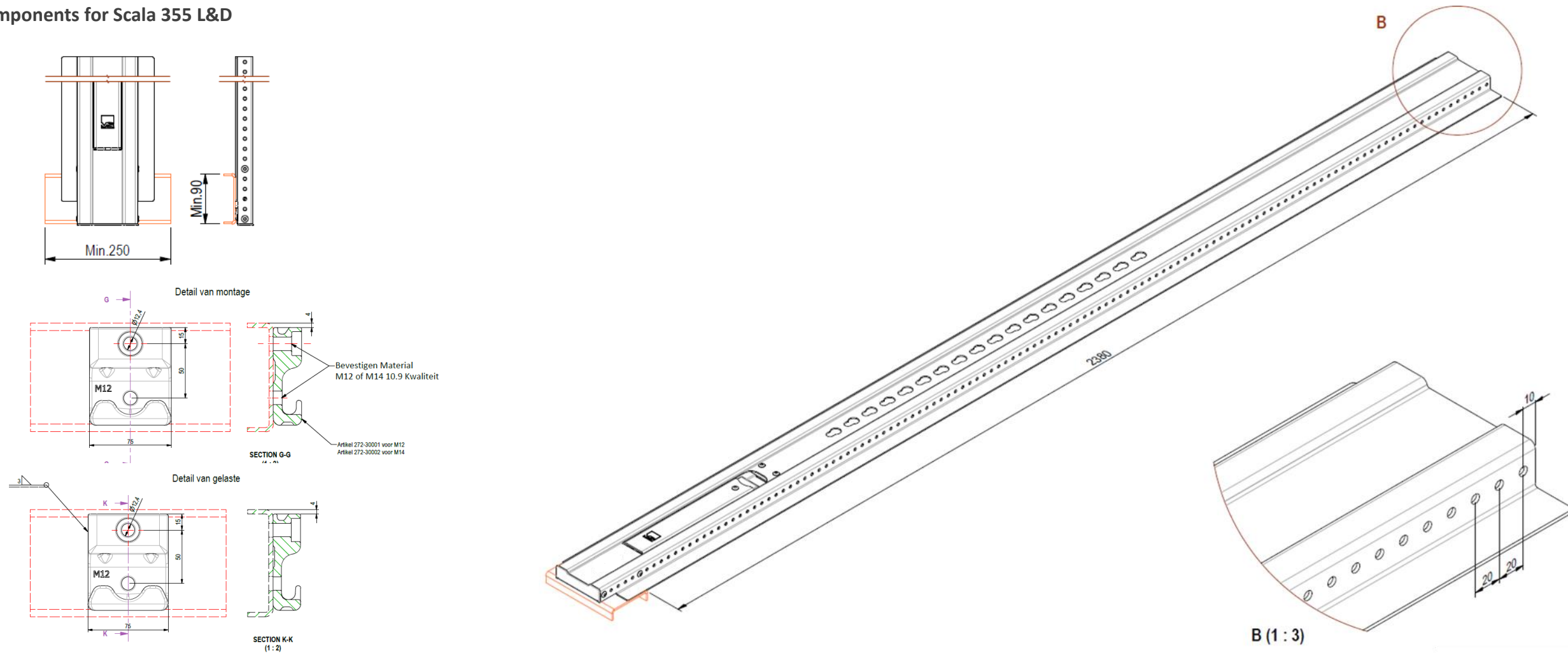


Installation instruction

for the **Versus Scala** pillar System

Scala 355 L&D

Components for Scala 355 L&D



Installation instruction

for the **Versus Scala** pillar System

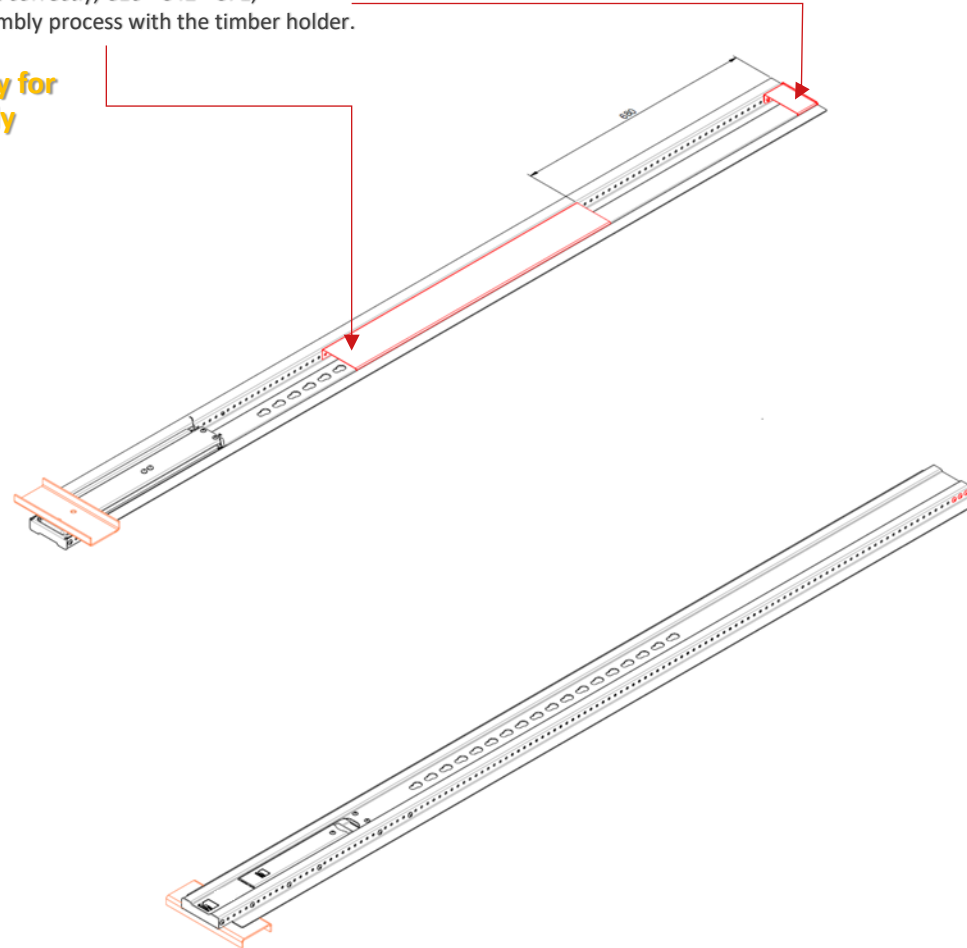
Scala 355 L&D

Components for Scala 355 L&D

Step 1

Position the first plaat correctly, C16 - C42 - C71,
and perform the assembly process with the timber holder.

**This step is only for
the assembly
version.**



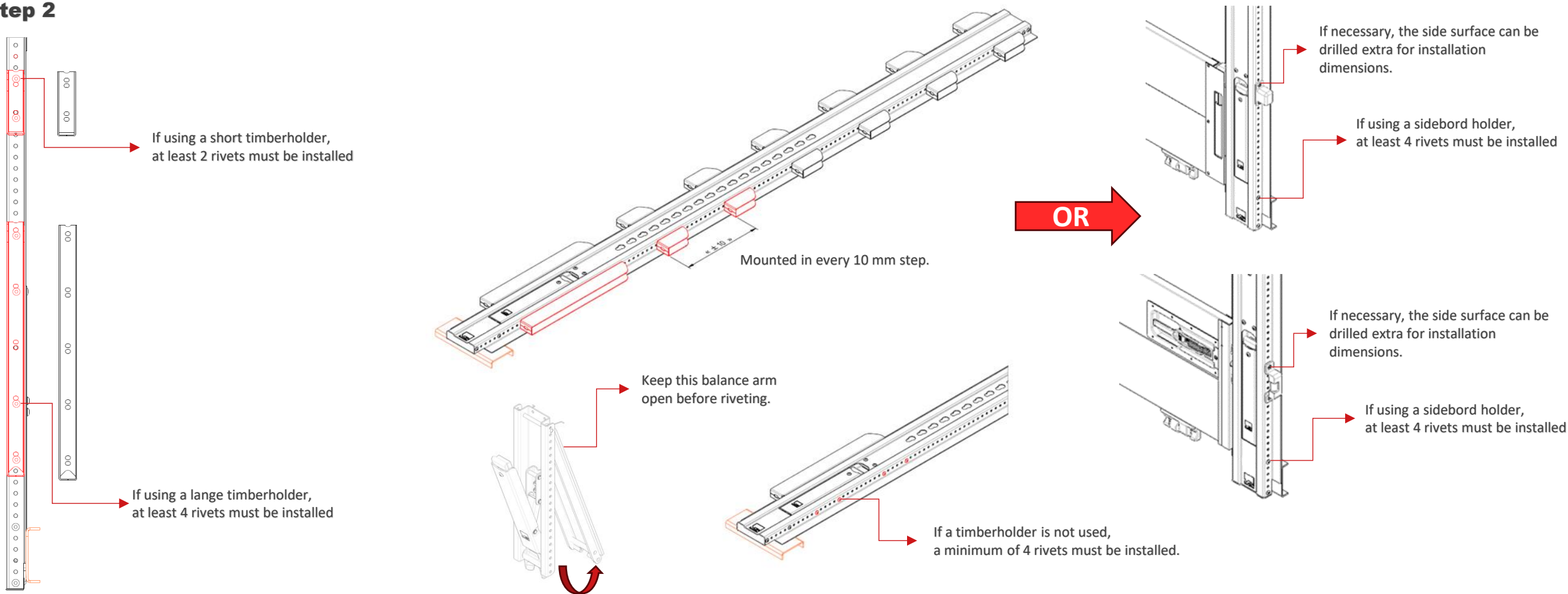
Installation instruction

for the **Versus Scala** pillar System

Scala 355 L&D

Components for Scala 355 L&D

Step 2



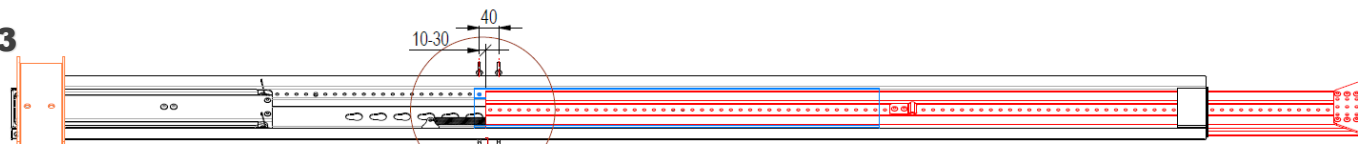
Installation instruction

for the **Versus Scala** pillar System

Scala 355 L&D

Components for Scala 355 L&D

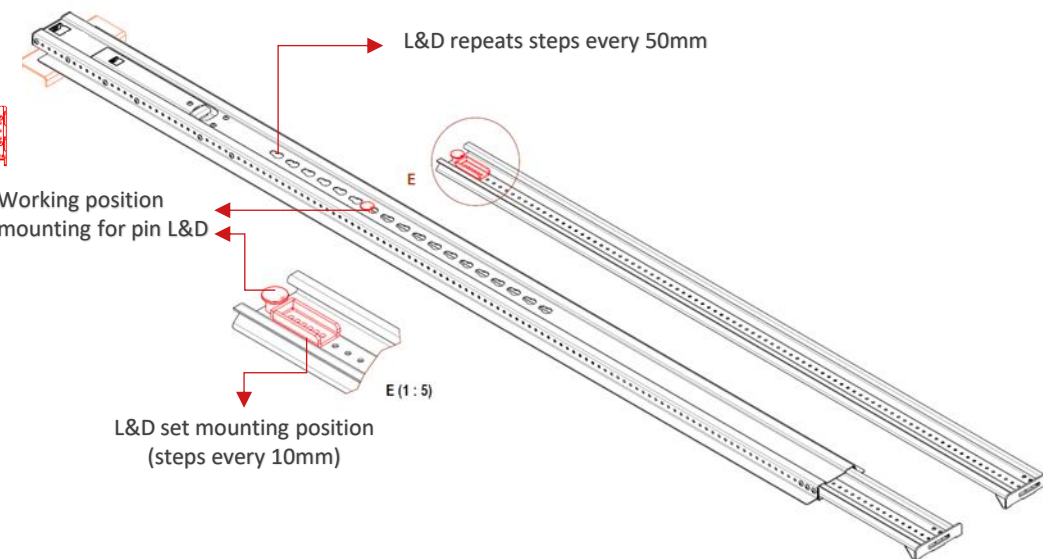
Step 3



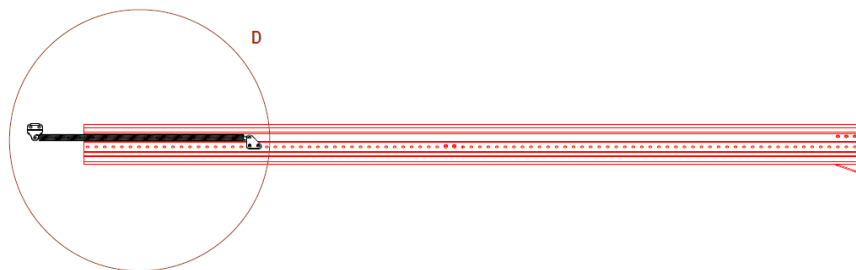
The bottom point

A

The area corresponding to the bottom point of the interior extension piece in its mounting position must be strengthened with 4 rivets..

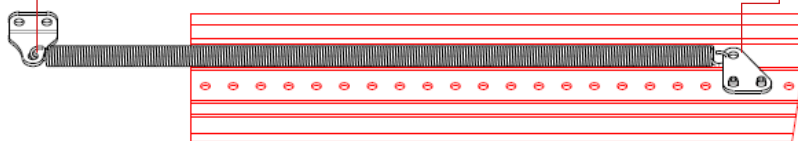


A (1 : 4)

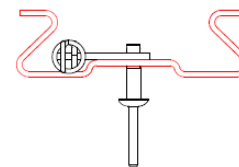


After the spring is assembled, the remaining part should be tightened with pliers.

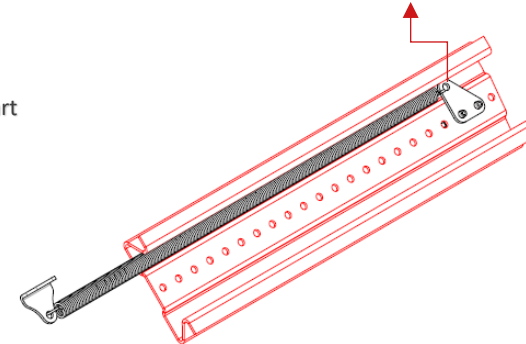
D (1 : 6)



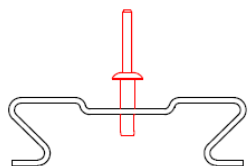
After the spring is assembled, the remaining part should be tightened with pliers.



Spring set mounting position



**Rivet assembly position
for Trolley C16 - C42 - C71**



Installation instruction

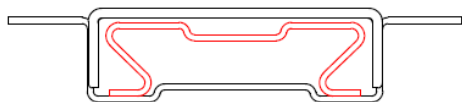
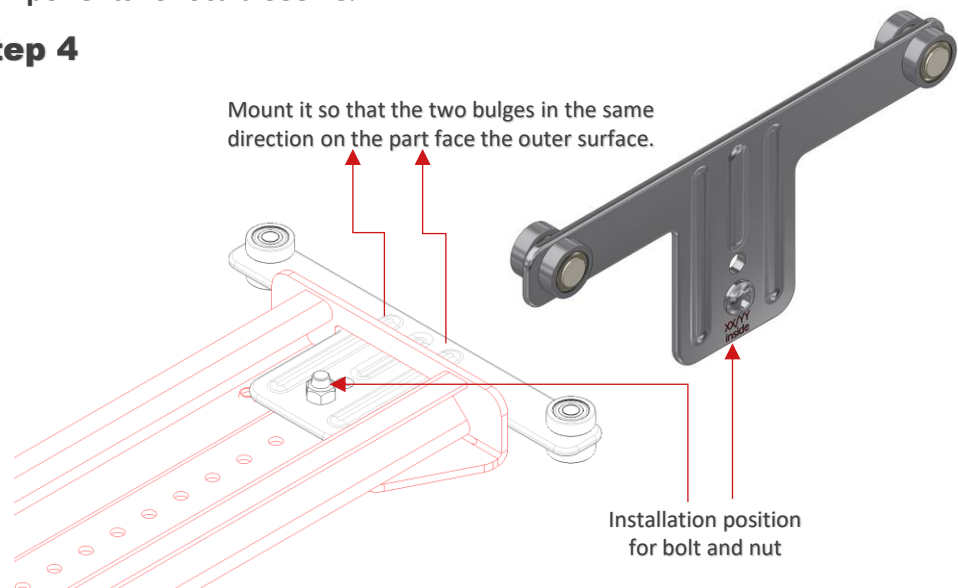
for the **Versus Scala** pillar System

Scala 355 L&D

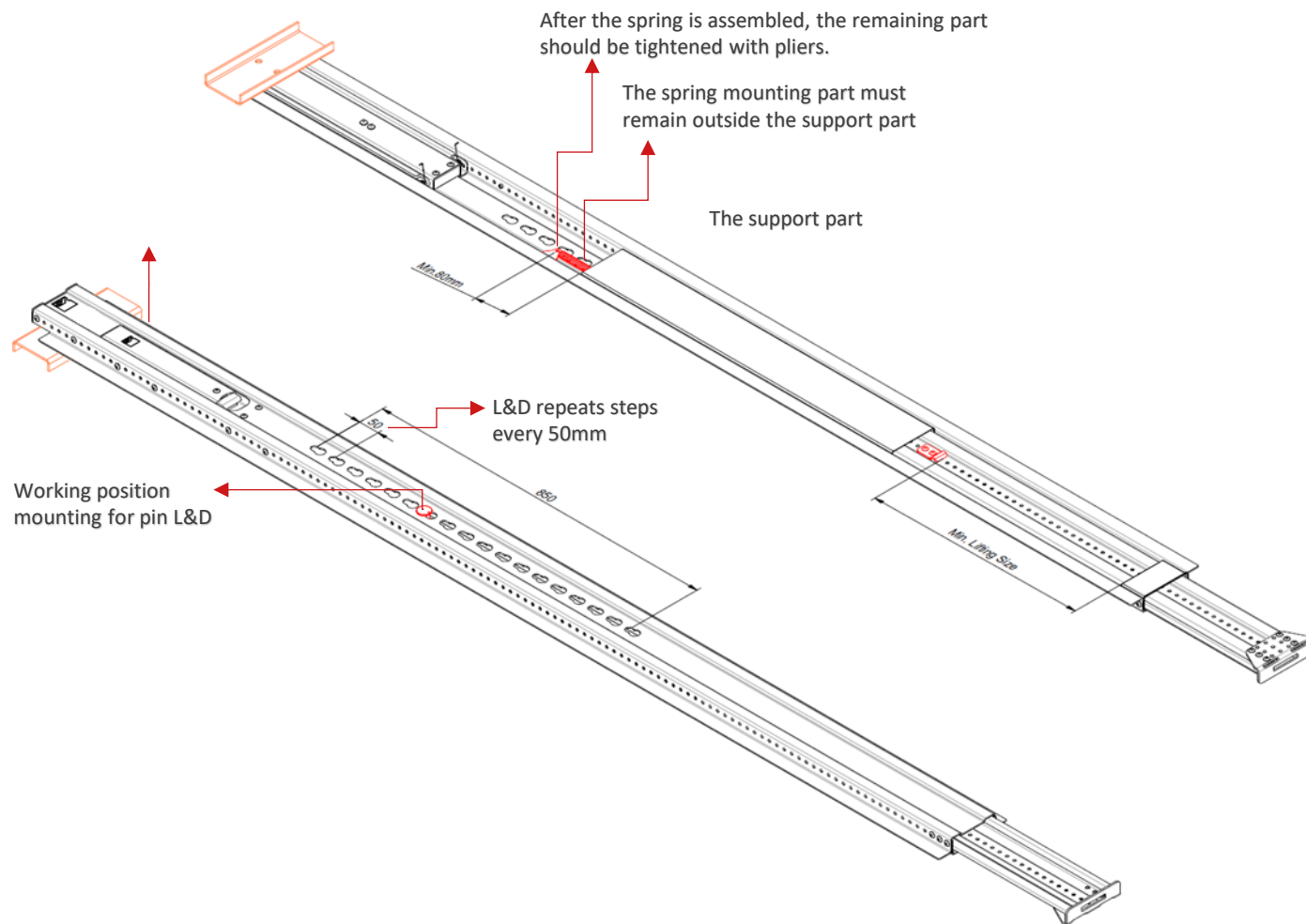
Components for Scala 355 L&D

Step 4

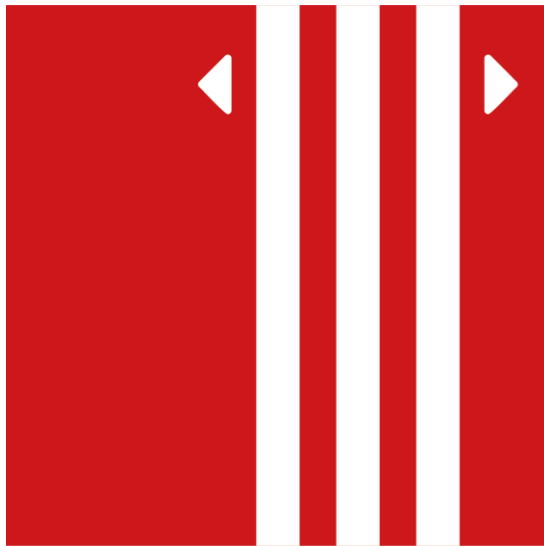
Mount it so that the two bulges in the same direction on the part face the outer surface.



Trolley C16 - C42 - C71
Assembly position



Installation instruction
for
Scala 355 Move Type I



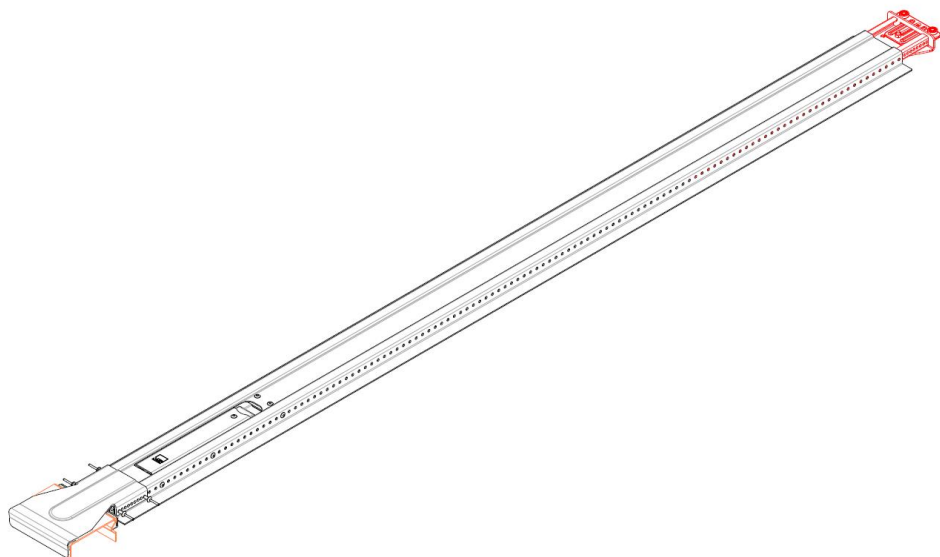
scala
sliding pillars

Installation instruction

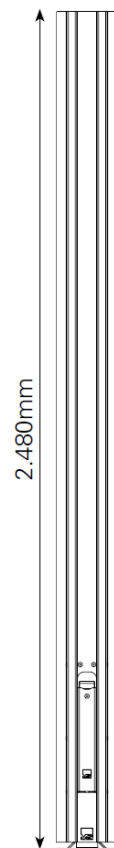
for the **Versus Scala** pillar System

Scala 355 Move

Components for Scala 355 Move I

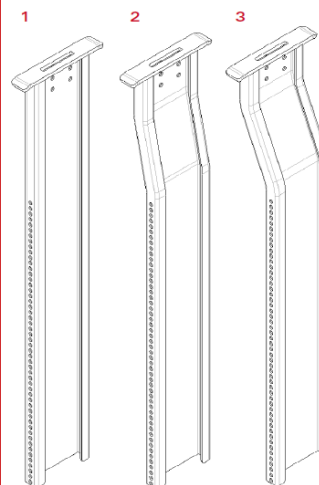


1 PILLAR BODY



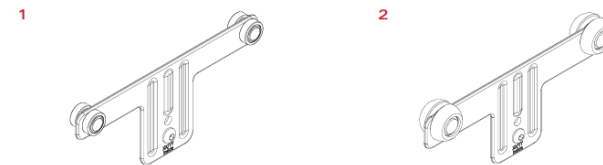
PART NR.
355 MOVE 274-01009

2 TOP CARRIER



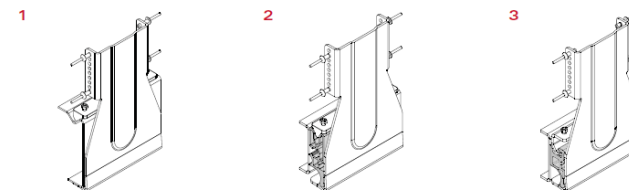
PART NR.
1 C16 L ≈ 740mm 264-01003
2 C42 L ≈ 740mm 264-01004
3 C71 L ≈ 740mm 264-01005

3 ROLLER



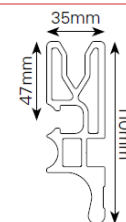
PART NR.
1 Roller STEEL 262-05016
2 Roller POLYMER COVERED STEEL 262-05020

4 MULTIPOINT PILLAR CLAMP



PART NR.
1 To mount on side rave 144-10245
2 To mount on alu profile 271-30005 144-10246
3 To mount on alu profile 271-30003 144-10270

5 ALUMINUM PROFILE



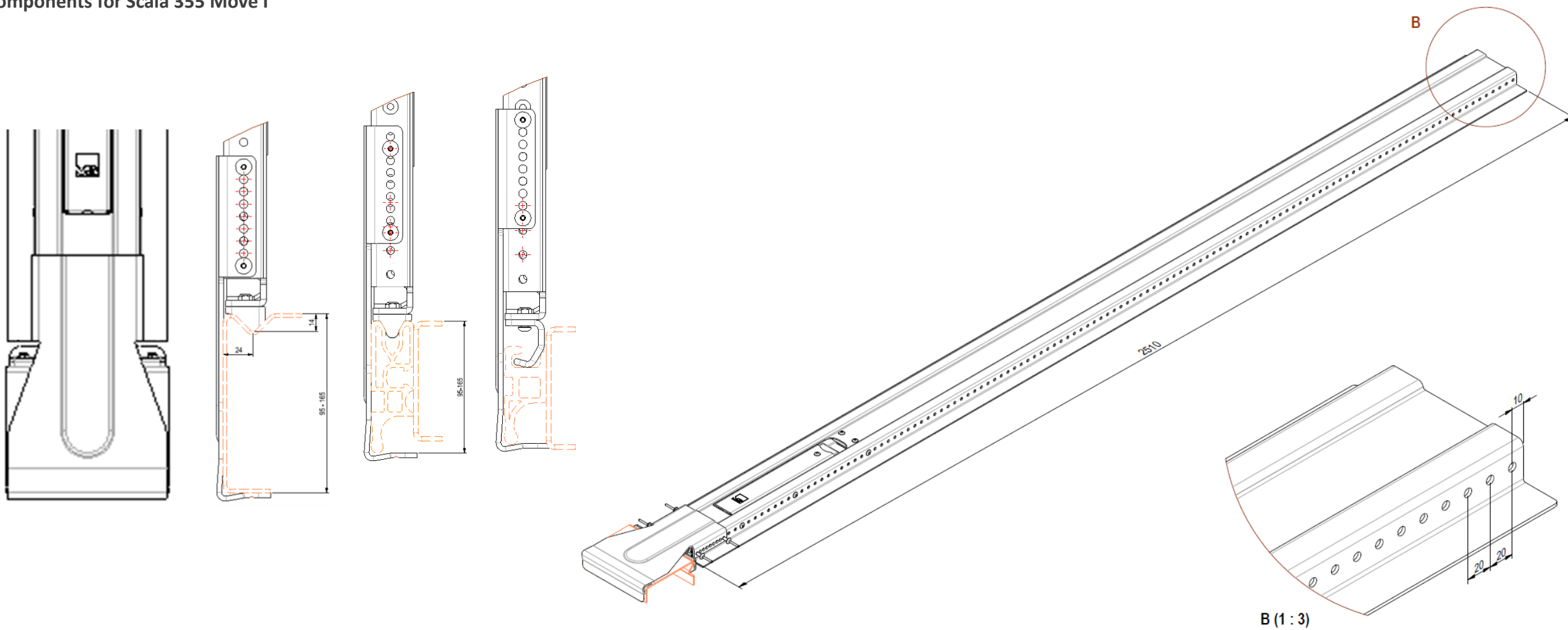
PART NR.
1 Alu profile for pillar clamp 271-30005

Installation instruction

for the **Versus Scala** pillar System

Scala 355 Move

Components for Scala 355 Move I



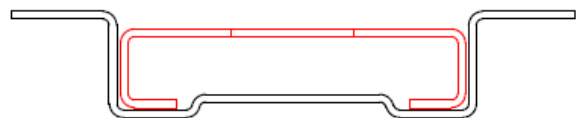
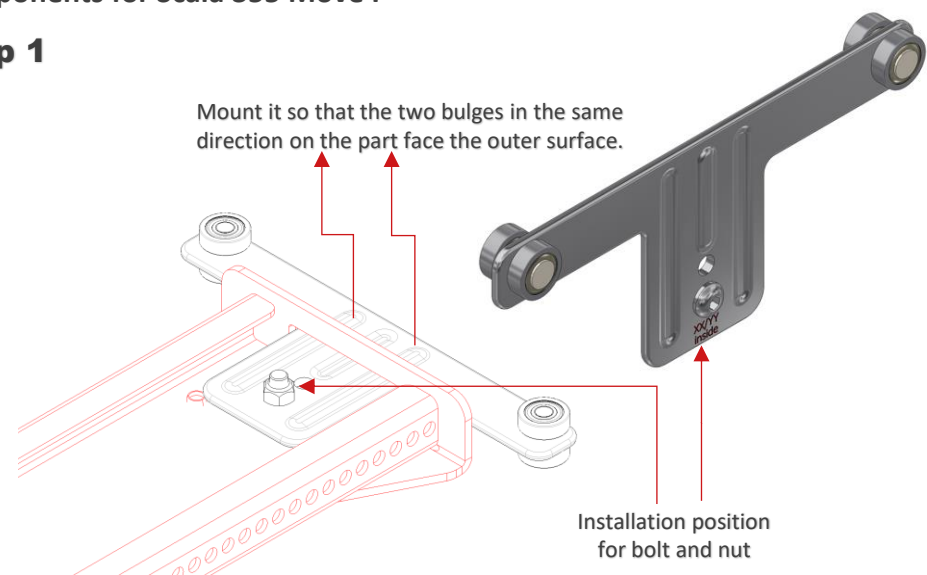
Installation instruction

for the **Versus Scala** pillar System

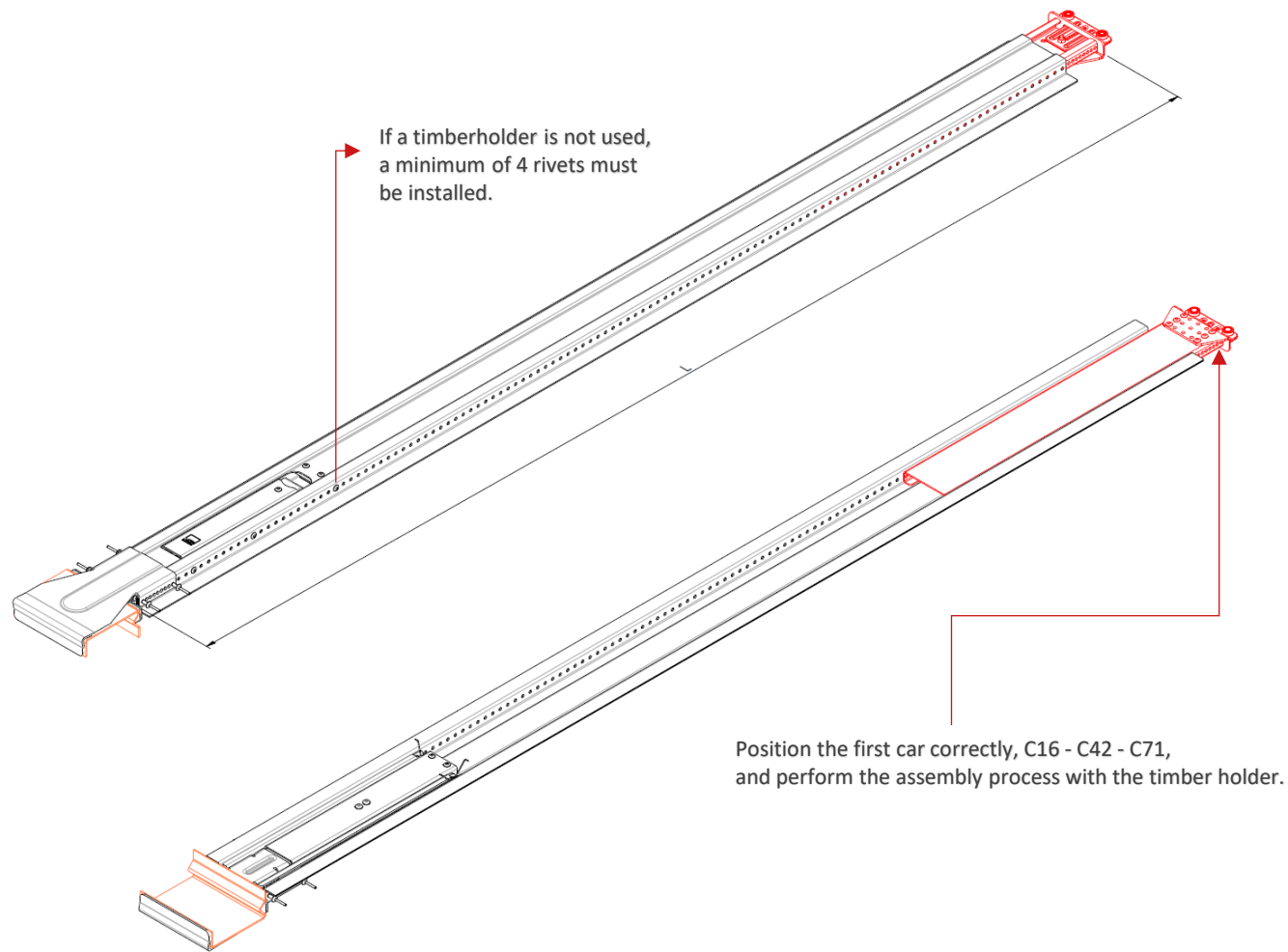
Scala 355 Move

Components for Scala 355 Move I

Step 1

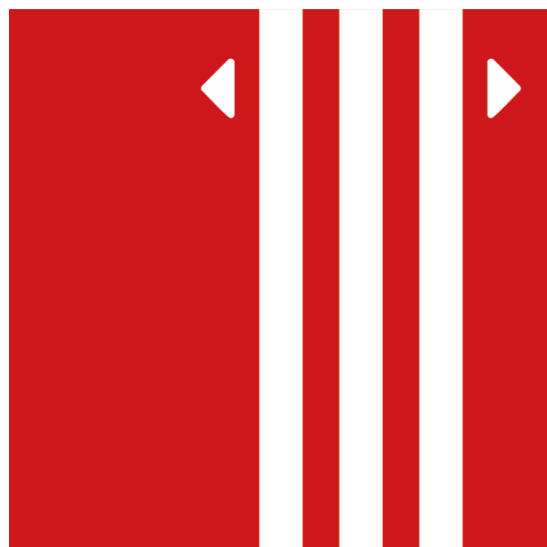


**Trolley C16 - C42 - C71
Assembly position**



Installation instruction for

Scala 355 Move Type II



scala

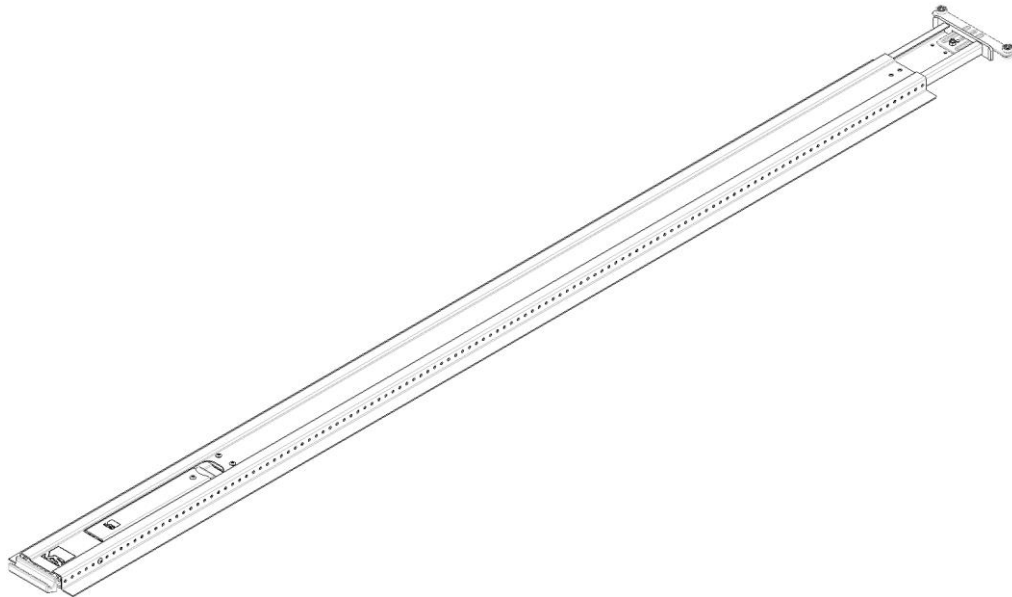
sliding pillars

Installation instruction

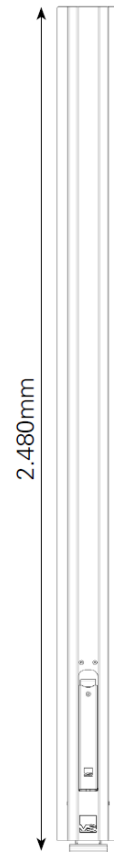
for the **Versus Scala** pillar System

Scala 355 Move

Components for Scala 355 Move II

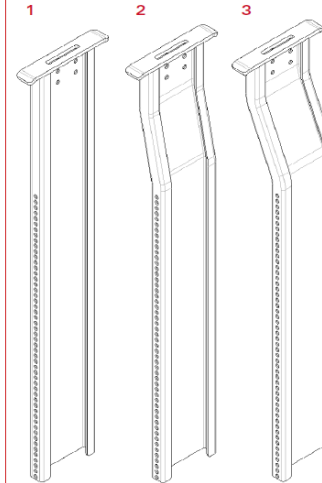


1 PILLAR BODY



PART NR.
355 MOVE 274-01010

2 TOP CARRIER



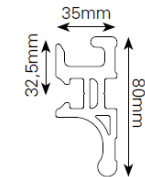
PART NR.
1 C16 L ≈ 740mm 264-01003
2 C42 L ≈ 740mm 264-01004
3 C71 L ≈ 740mm 264-01005

3 ROLLER



PART NR.
1 Roller STEEL 262-05016
2 Roller POLYMER COVERED STEEL 262-05020

4 ALUMINUM PROFILE



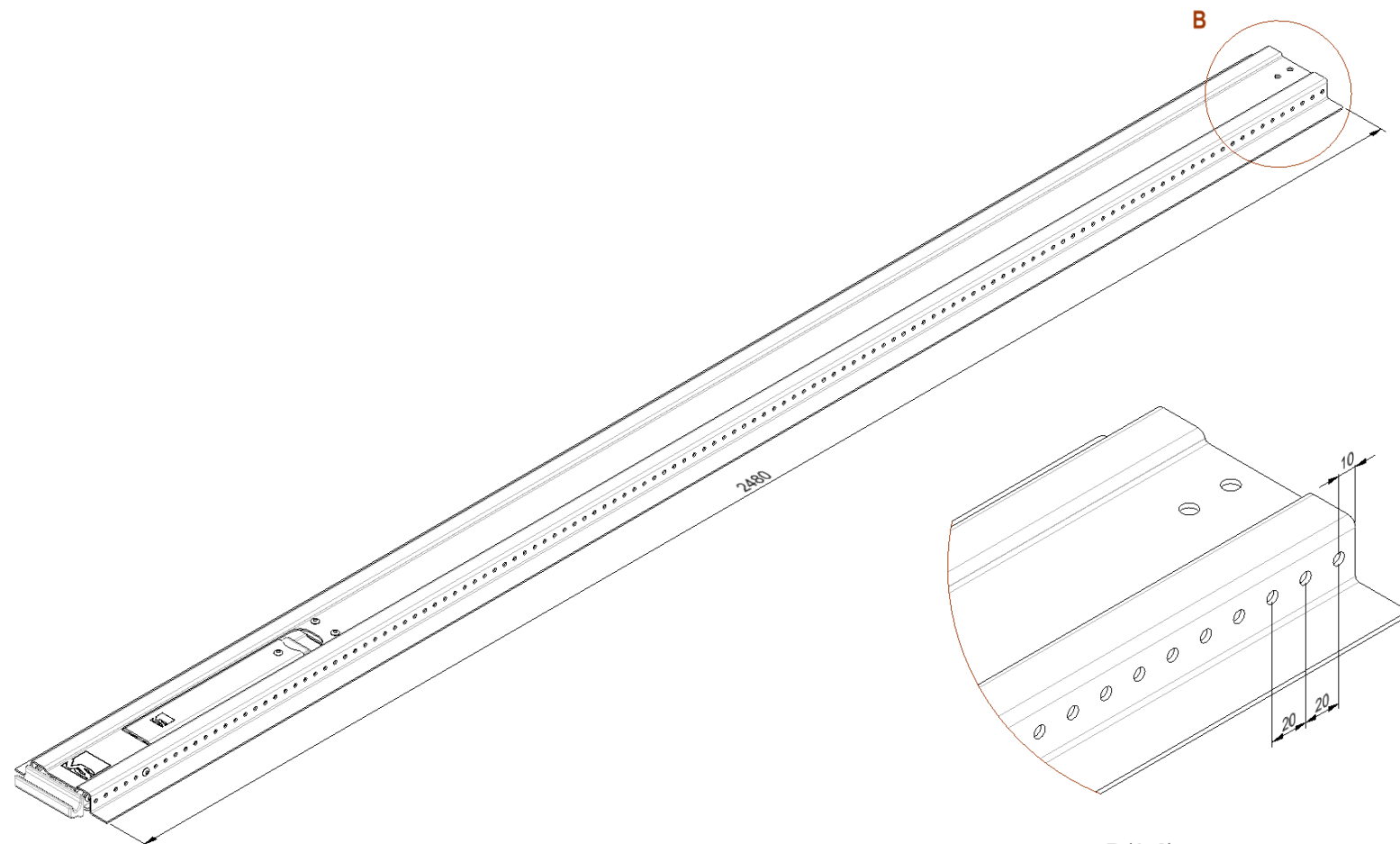
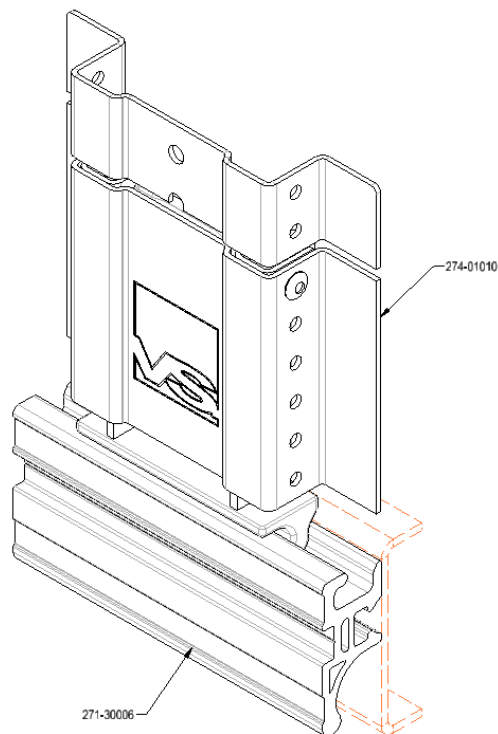
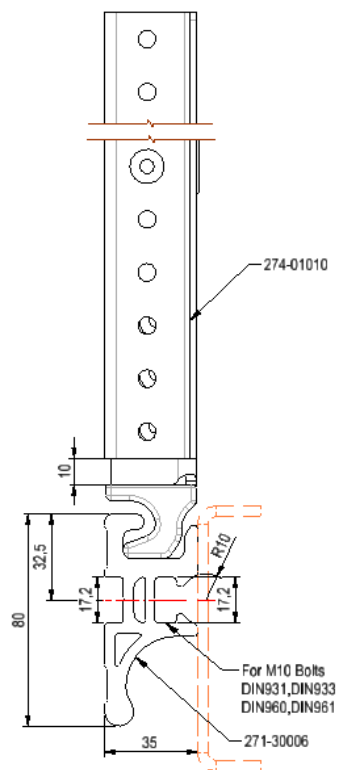
PART NR.
1 Alu profile for pillar clamp 271-30006

Installation instruction

for the **Versus Scala** pillar System

Scala 355 Move

Components for Scala 355 Move Type II



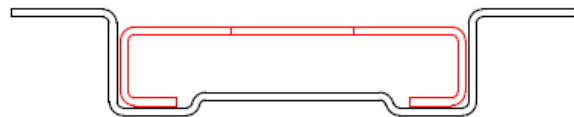
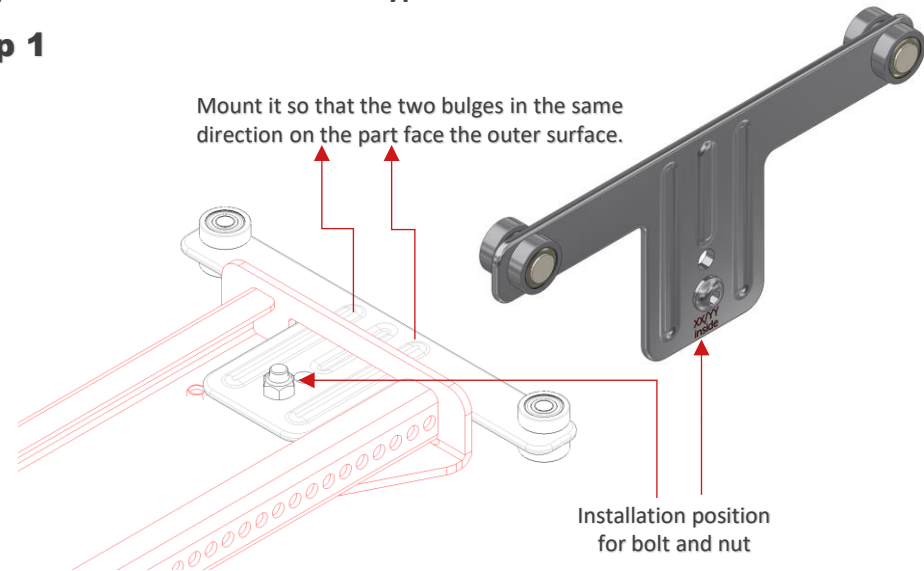
Installation instruction

for the **Versus Scala** pillar System

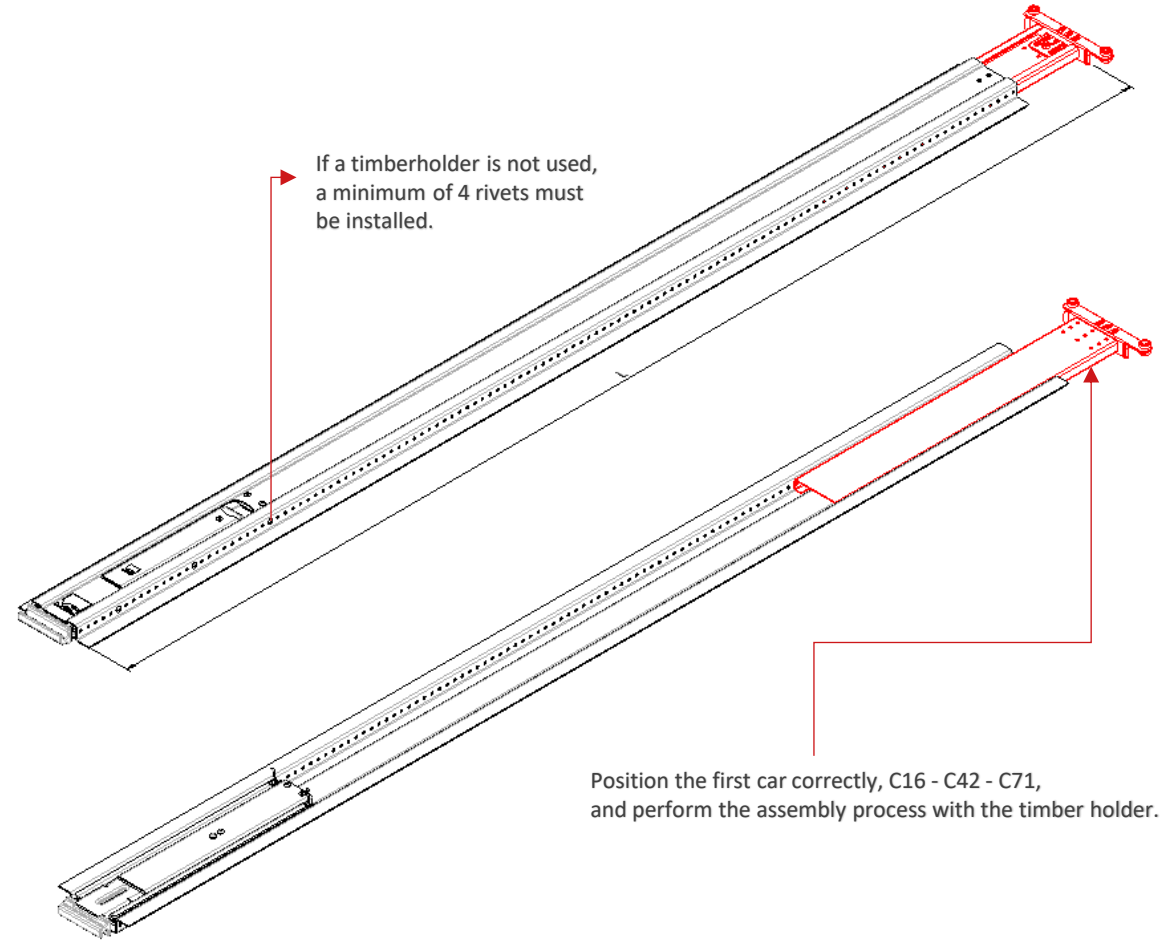
Scala 355 Move

Components for Scala 355 Move Type II

Step 1



**Trolley C16 - C42 - C71
Assembly position**



Installation instruction for

Scala 700 Fix



scala

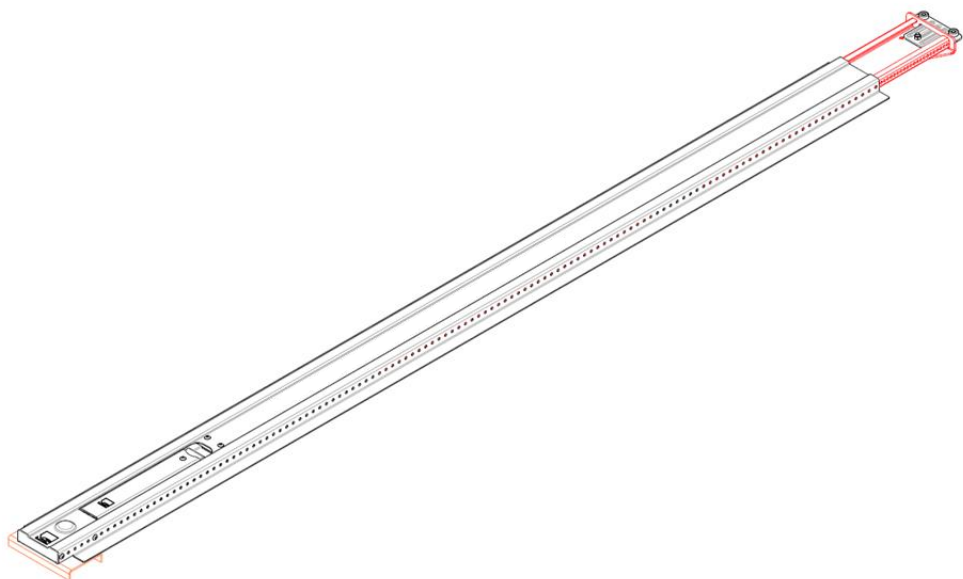
sliding pillars

Installation instruction

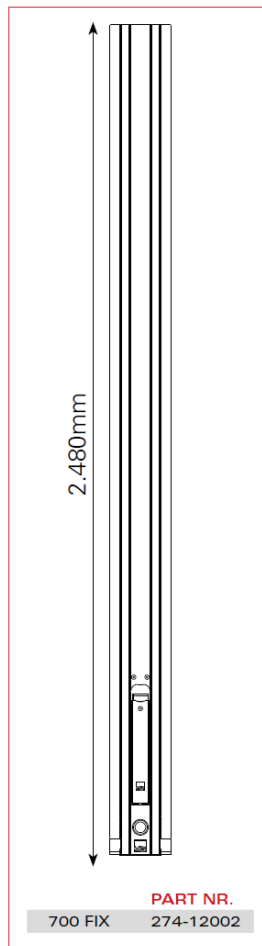
for the **Versus Scala** pillar System

Scala 700 Fix

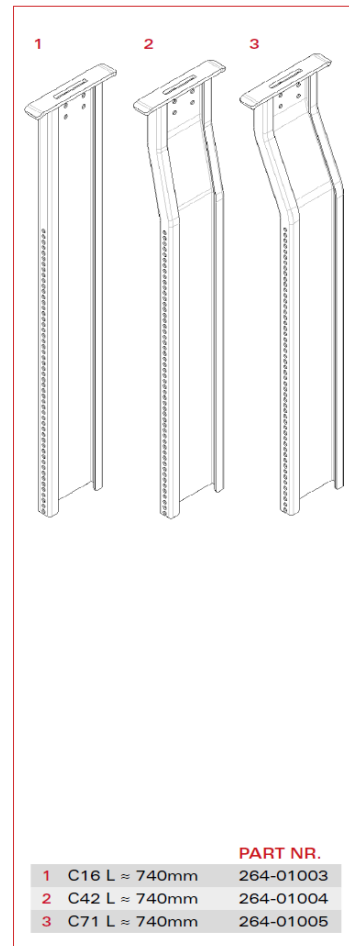
Components for Scala 700 Fix



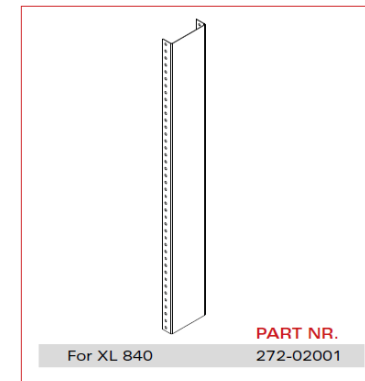
1 PILLAR BODY



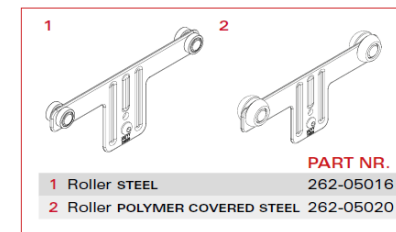
2 TOP CARRIER



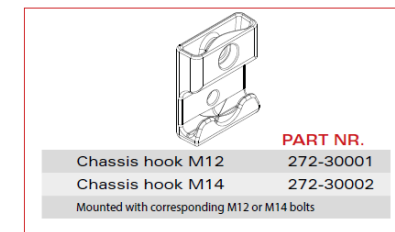
3 LIFT REINFORCEMENT



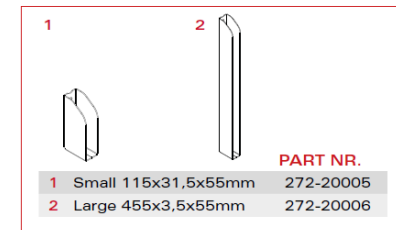
4 ROLLER



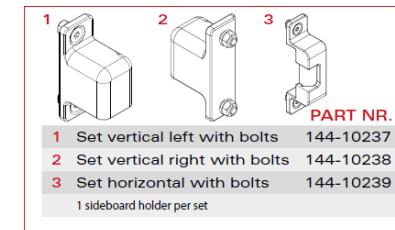
5 CHASSIS HOOK



6 TIMBERHOLDERS



7 SIDEBORD HOLDERS

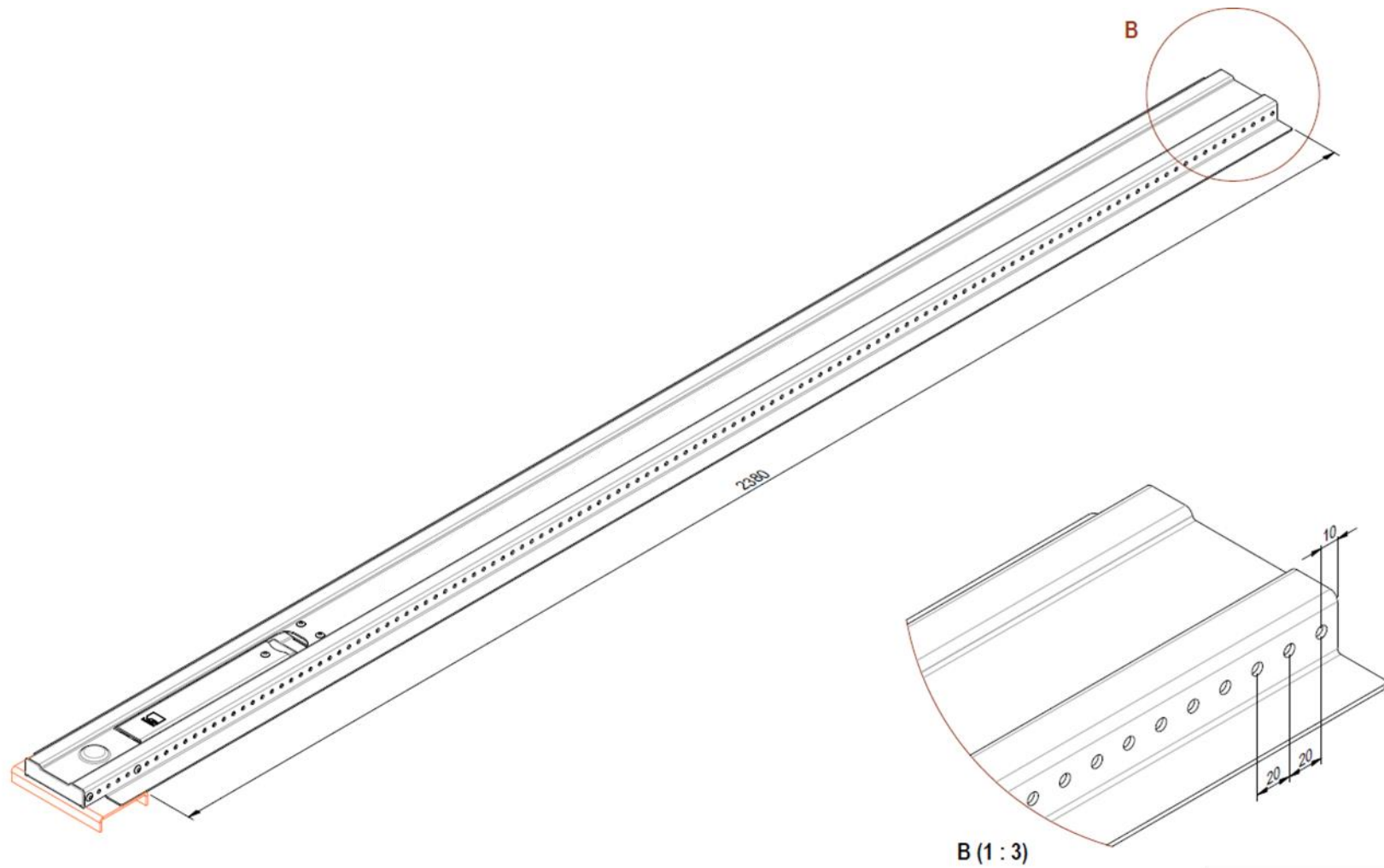
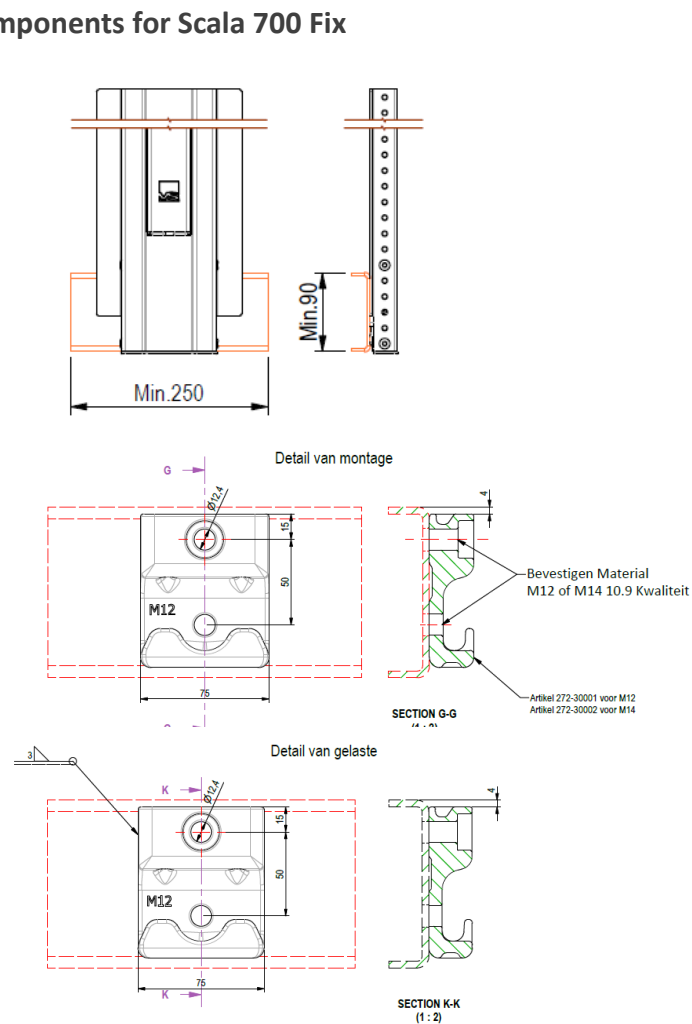


Installation instruction

for the **Versus Scala** pillar System

Scala 700 Fix

Components for Scala 700 Fix



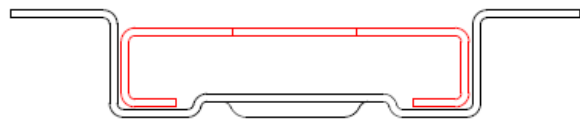
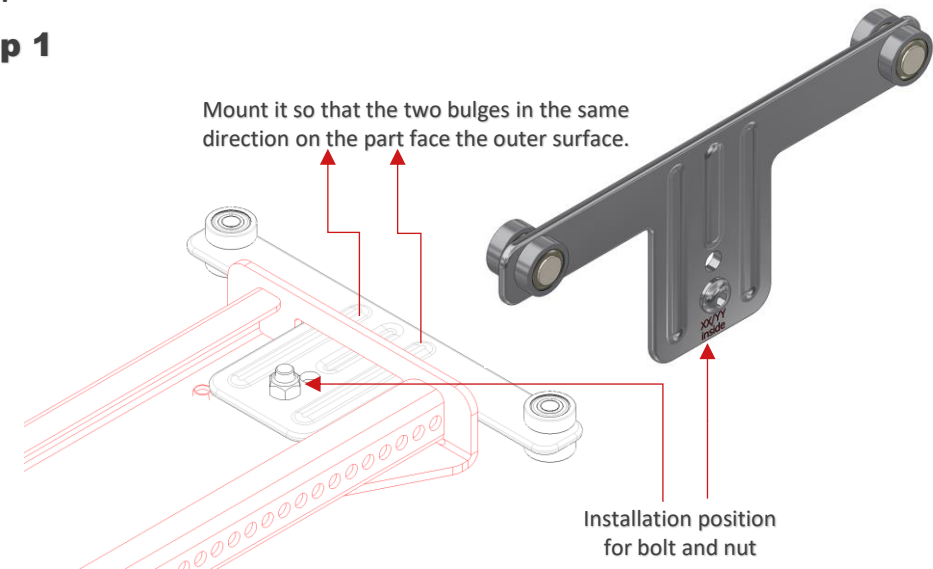
Installation instruction

for the **Versus Scala** pillar System

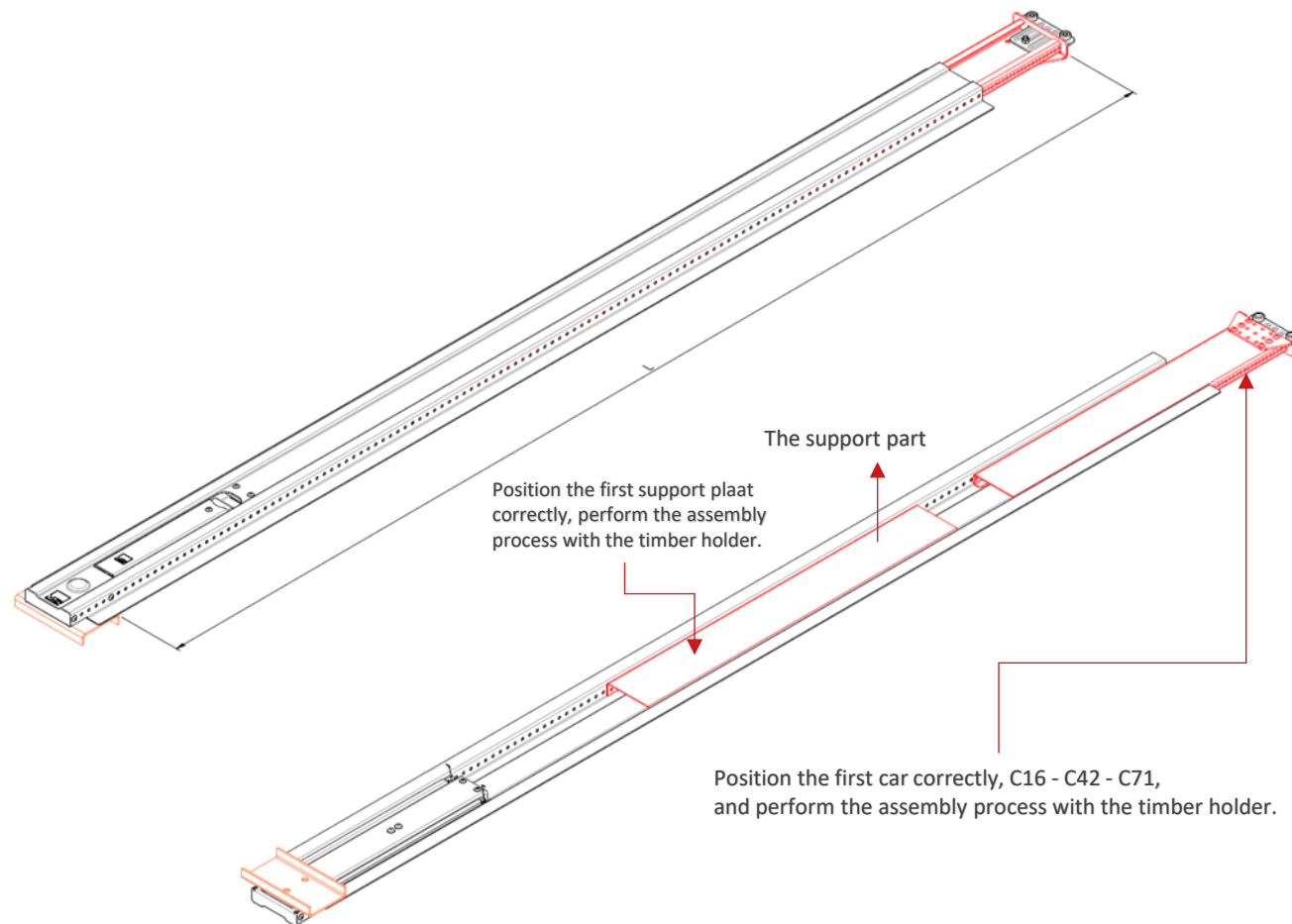
Scala 700 Fix

Components for Scala 700 Fix

Step 1



**Trolley C16 - C42 - C71
Assembly position**



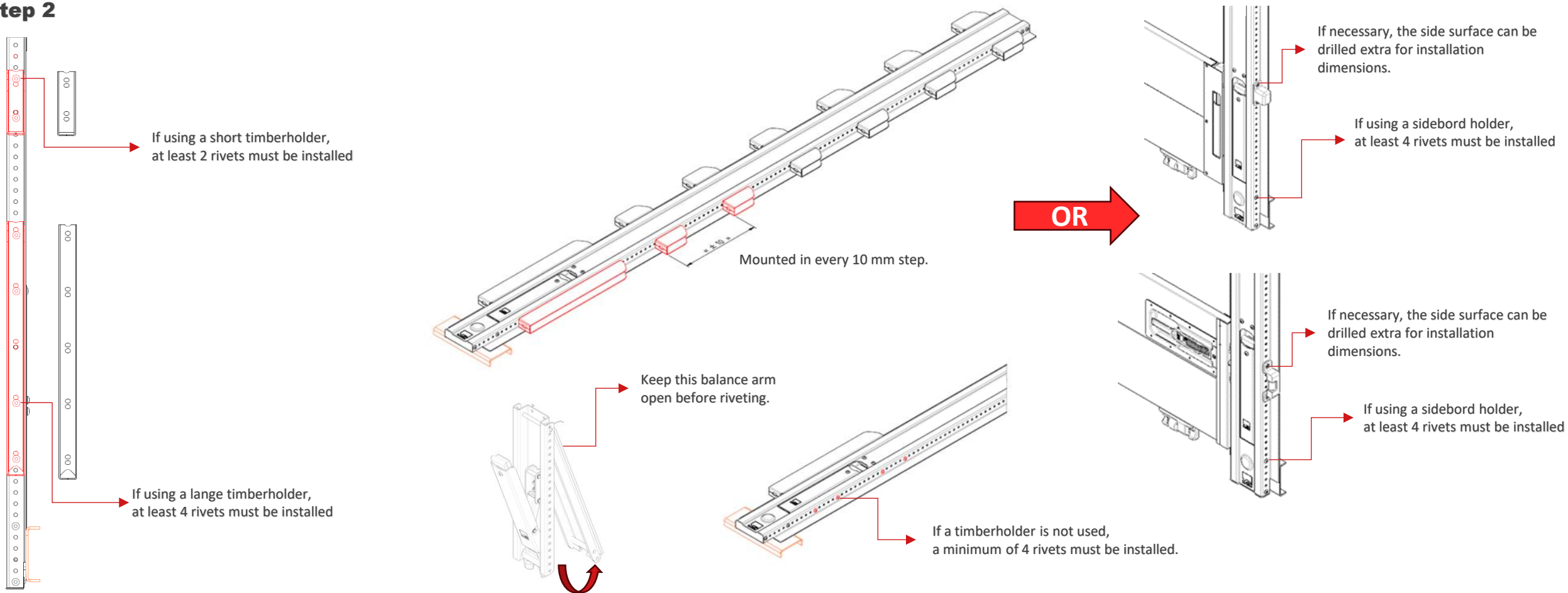
Installation instruction

for the **Versus Scala** pillar System

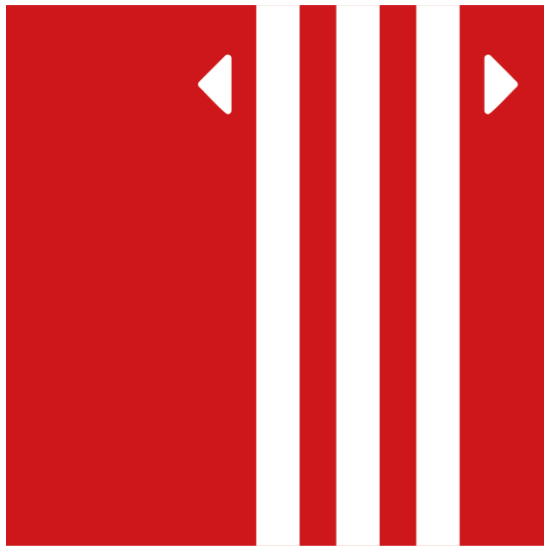
Scala 700 Fix

Components for Scala 700 Fix

Step 2



Installation instruction
for
Scala 700 Lift



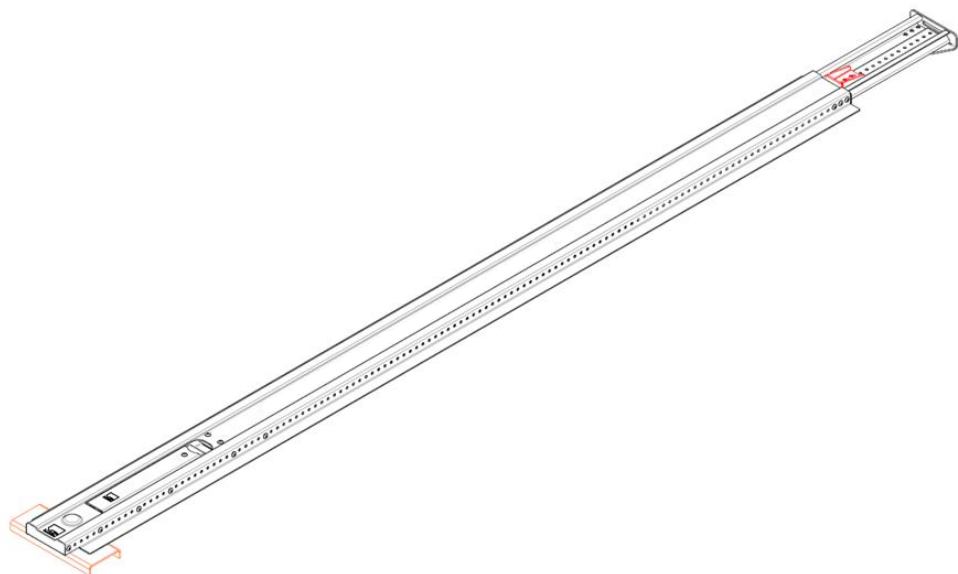
scala
sliding pillars

Installation instruction

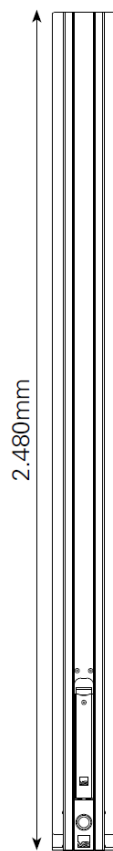
for the **Versus Scala** pillar System

Scala 700 Lift

Components for Scala 700 Lift

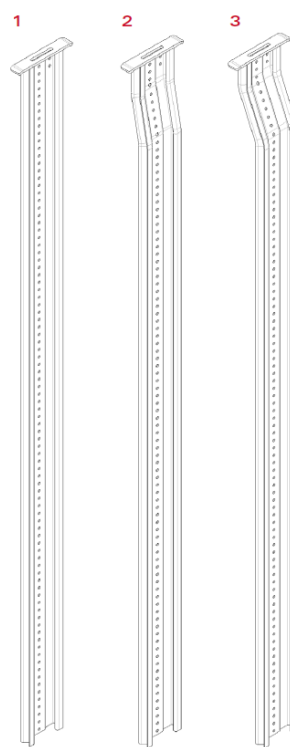


1 PILLAR BODY



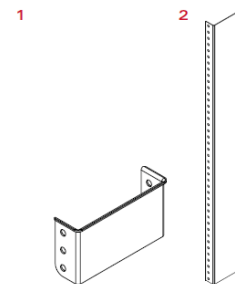
PART NR.
700 LIFT 274-12002

2 TOP CARRIER



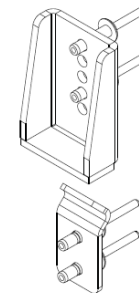
PART NR.
1 C16 L ≈ 1820mm 264-13003
2 C42 L ≈ 1820mm 264-13004
3 C71 L ≈ 1820mm 264-13005

3 LIFT REINFORCEMENT



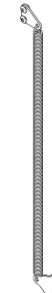
PART NR.
1 For slider guidance 272-02002
2 For XL 840 272-02001

4 FIXED SET LIFT



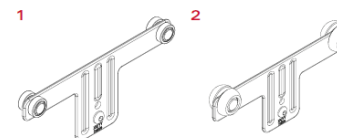
PART NR.
144-10231

5 SPRING SET



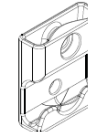
PART NR.
274-10003

6 ROLLER



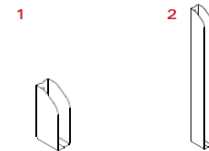
PART NR.
1 Roller STEEL 262-05016
2 Roller POLYMER COVERED STEEL 262-05020

7 CHASSIS HOOK



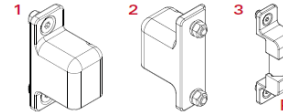
PART NR.
Chassis hook M12 272-30001
Chassis hook M14 272-30002
Mounted with corresponding M12 or M14 bolts

8 TIMBERHOLDERS



PART NR.
1 Small 115x31,5x55mm 272-20005
2 Large 455x3,5x55mm 272-20006

9 SIDEBORD HOLDERS



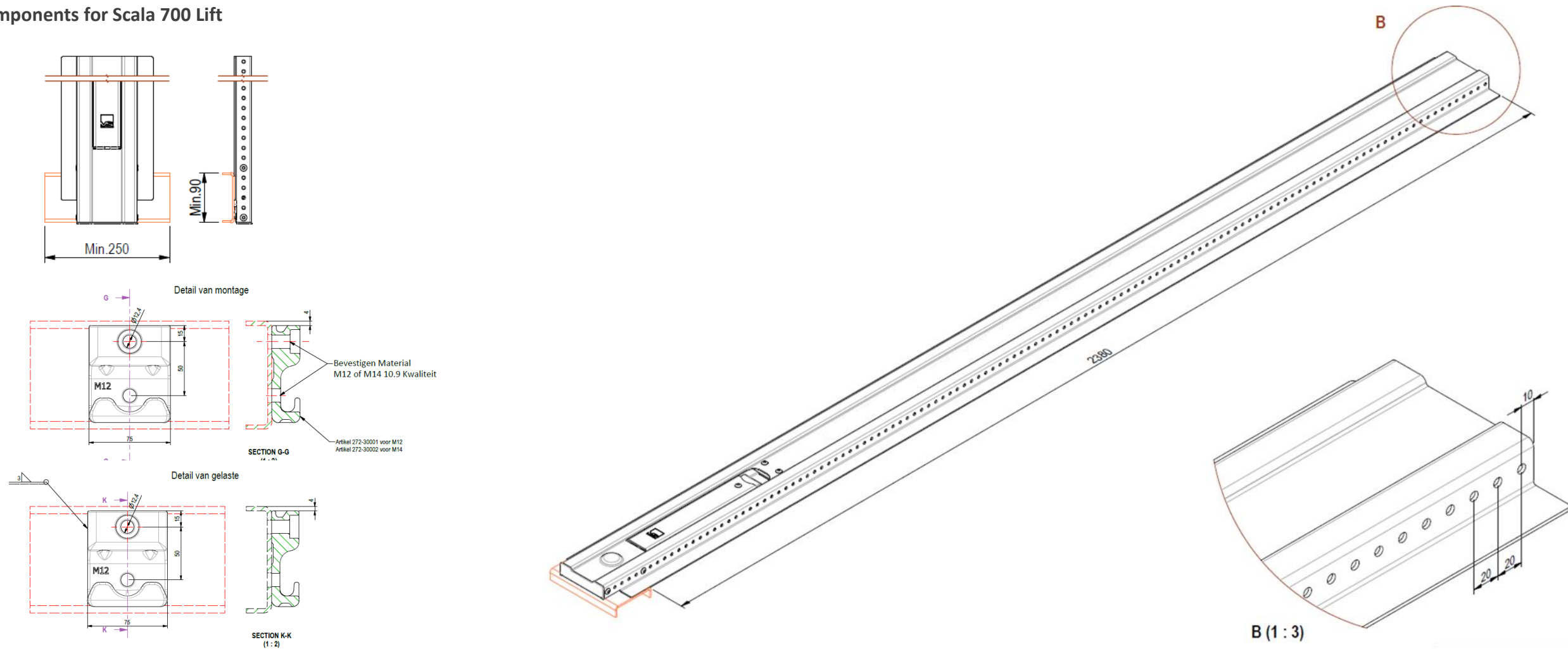
PART NR.
1 Set vertical left with bolts 144-10237
2 Set vertical right with bolts 144-10238
3 Set horizontal with bolts 144-10239
1 sideboard holder per set

Installation instruction

for the **Versus Scala** pillar System

Scala 700 Lift

Components for Scala 700 Lift



Installation instruction

for the **Versus Scala** pillar System

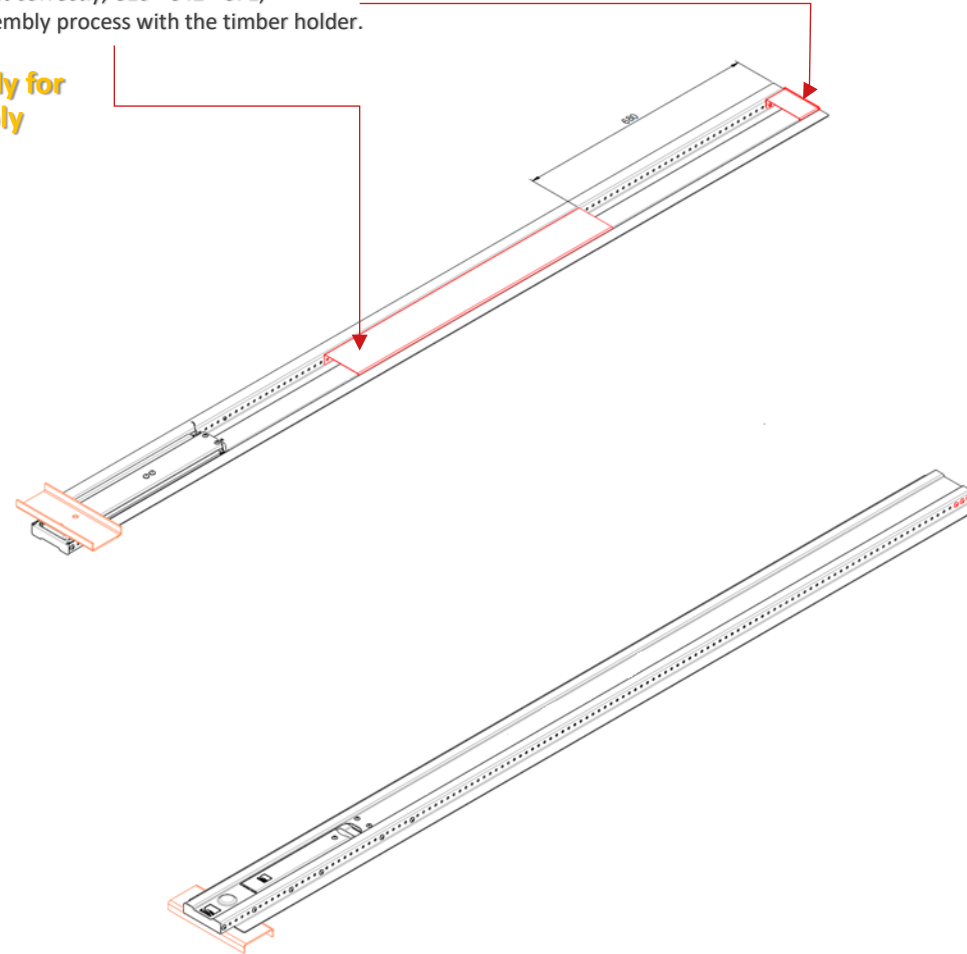
Scala 700 Lift

Components for Scala 700 Lift

Step 1

Position the first plaat correctly, C16 - C42 - C71,
and perform the assembly process with the timber holder.

**This step is only for
the assembly
version.**



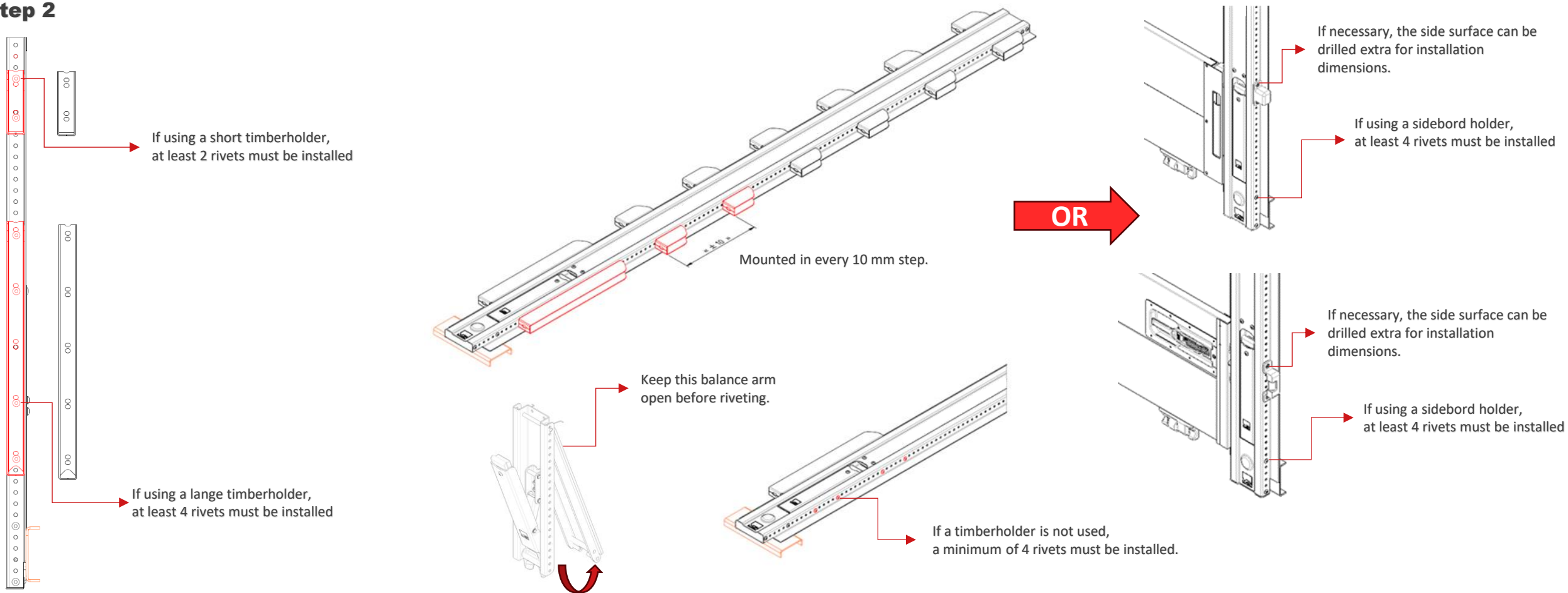
Installation instruction

for the **Versus Scala** pillar System

Scala 700 Lift

Components for Scala 700 Lift

Step 2



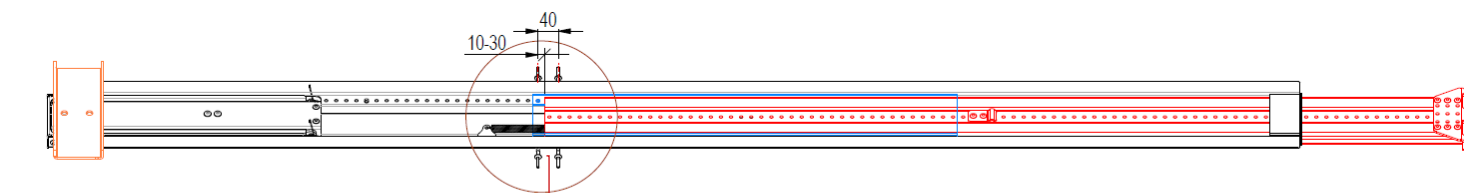
Installation instruction

for the **Versus Scala** pillar System

Scala 700 Lift

Components for Scala 700 Lift

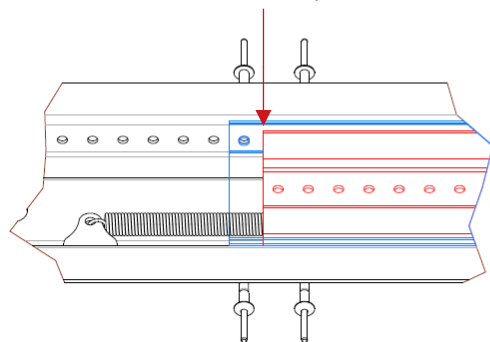
Step 3



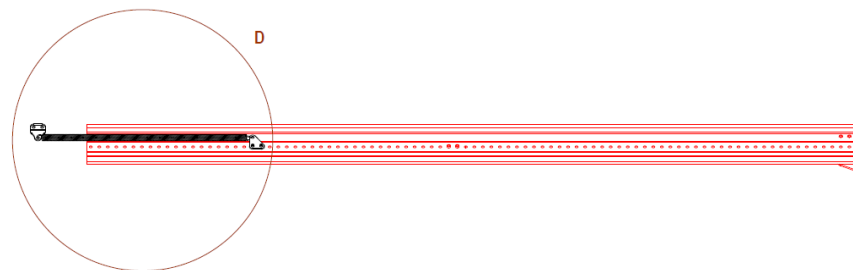
The bottom point

A

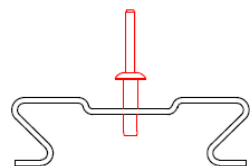
The area corresponding to the bottom point of the interior extension piece in its mounting position must be strengthened with 4 rivets..



A (1 : 4)



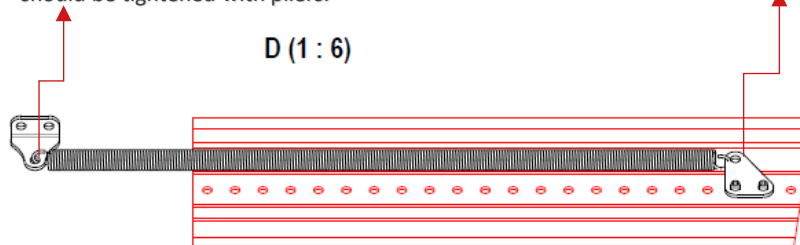
D



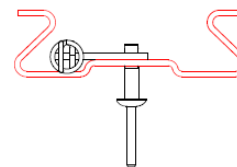
**Rivet assembly position
for Trolley C16 - C42 - C71**

After the spring is assembled, the remaining part should be tightened with pliers.

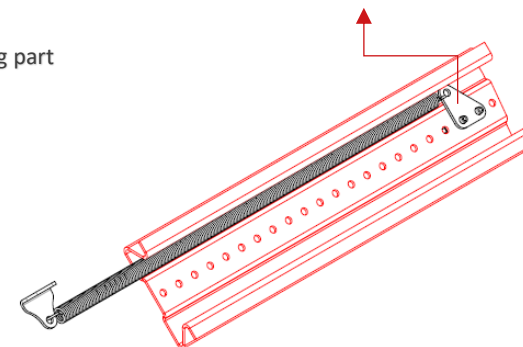
D (1 : 6)



After the spring is assembled, the remaining part should be tightened with pliers.



Spring set mounting position



Installation instruction

for the **Versus Scala** pillar System

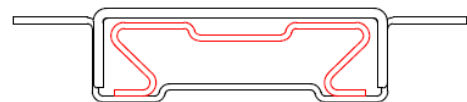
Scala 700 Lift

Components for Scala 700 Lift

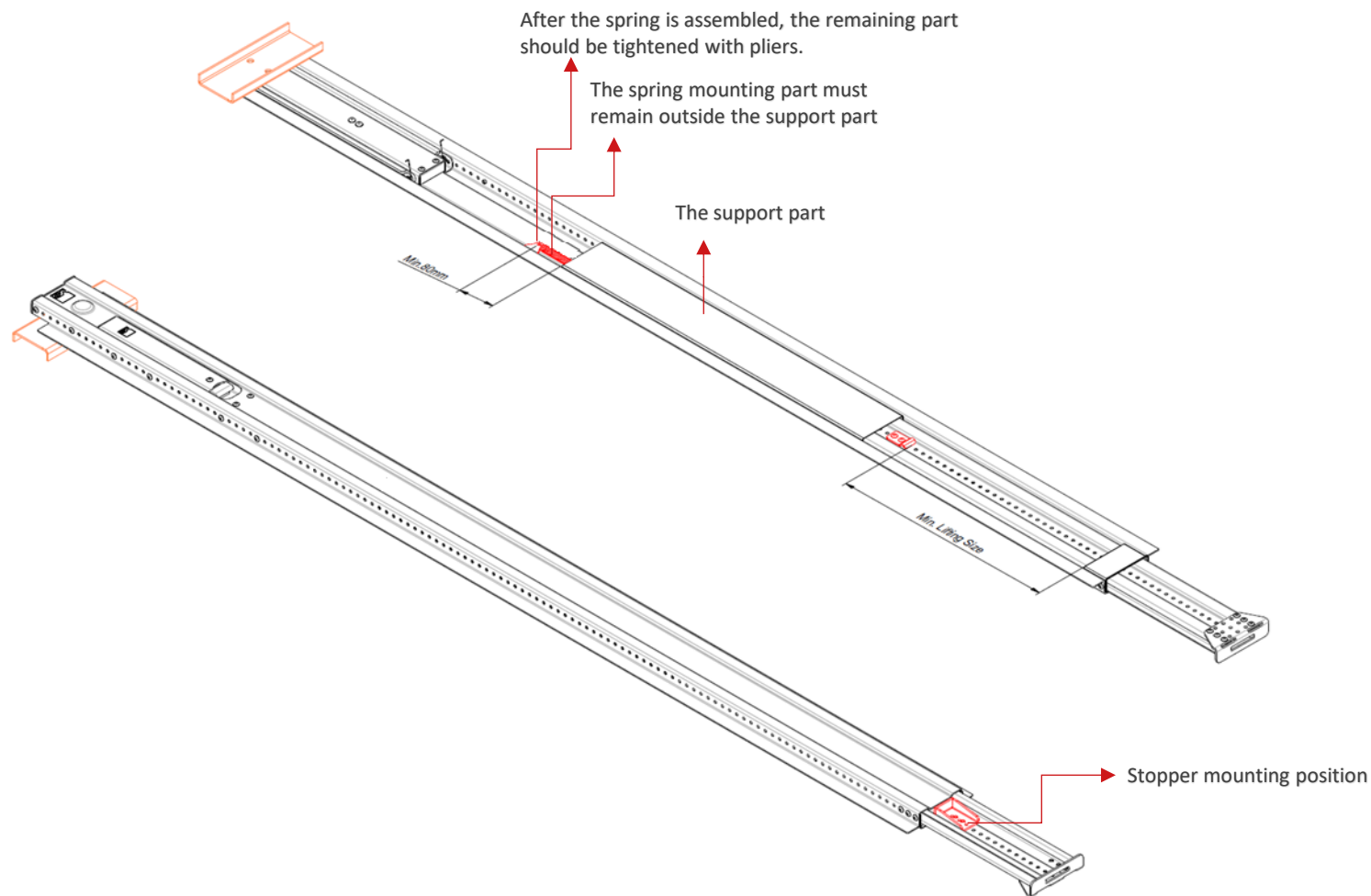
Step 4

Mount it so that the two bulges in the same direction on the part face the outer surface.

Installation position for bolt and nut



**Trolley C16 - C42 - C71
Assembly position**



Installation instruction for

Scala 700 L&D



scala

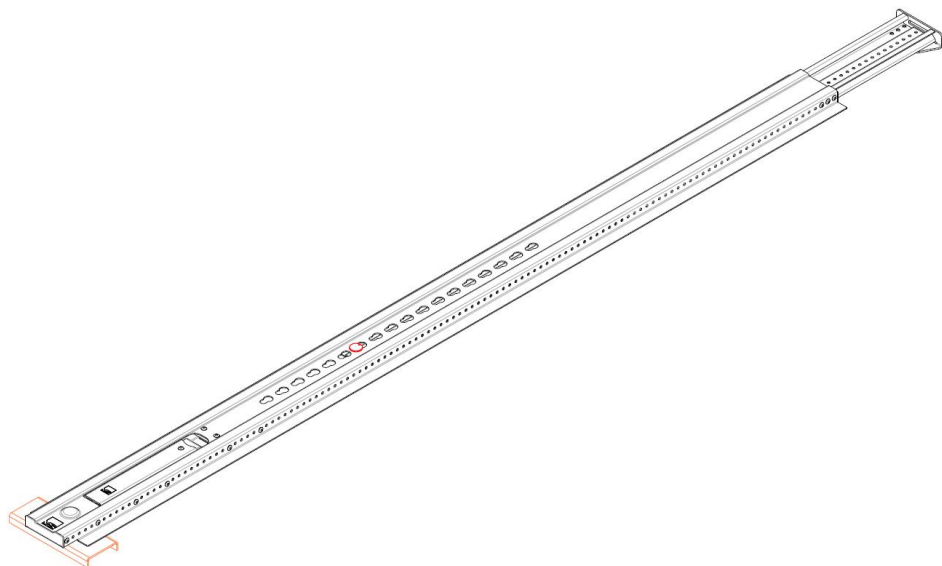
sliding pillars

Installation instruction

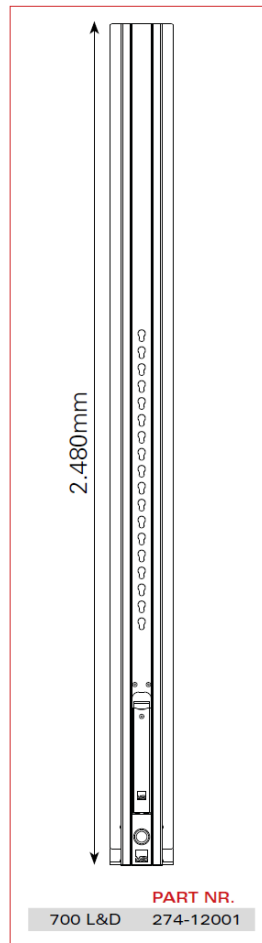
for the **Versus Scala** pillar System

Scala 700 L&D

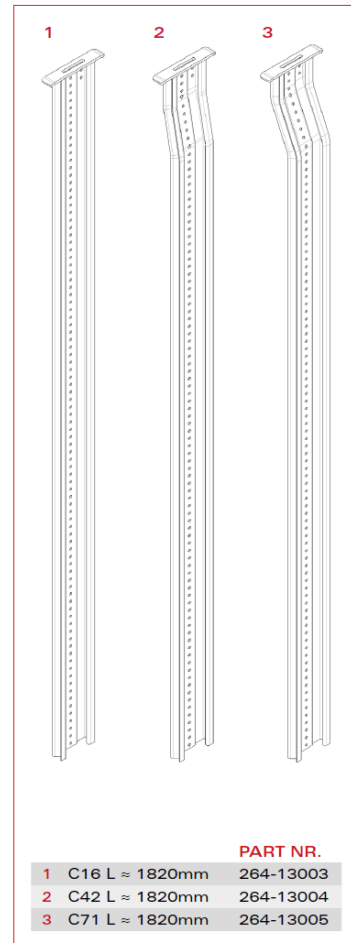
Components for Scala 700 L&D



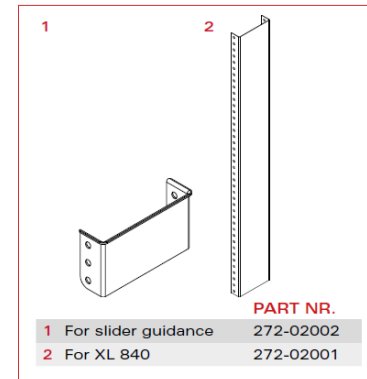
1 PILLAR BODY



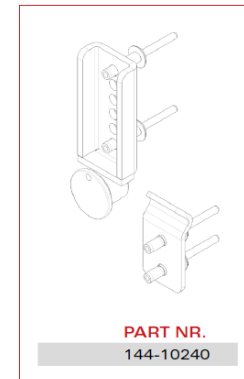
2 TOP CARRIER LIFT



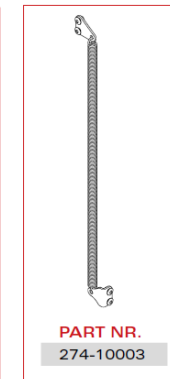
3 LIFT REINFORCEMENT



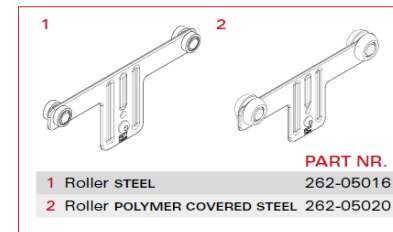
4 SET L&D



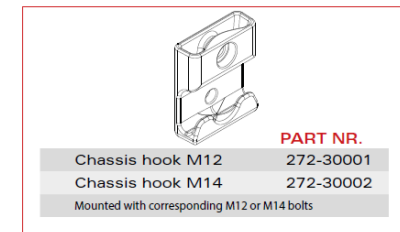
5 SPRING SET



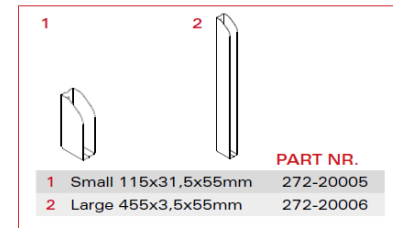
6 ROLLER



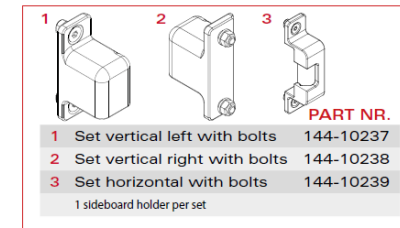
7 CHASSIS HOOK



8 TIMBERHOLDERS



9 SIDEBOARD HOLDERS

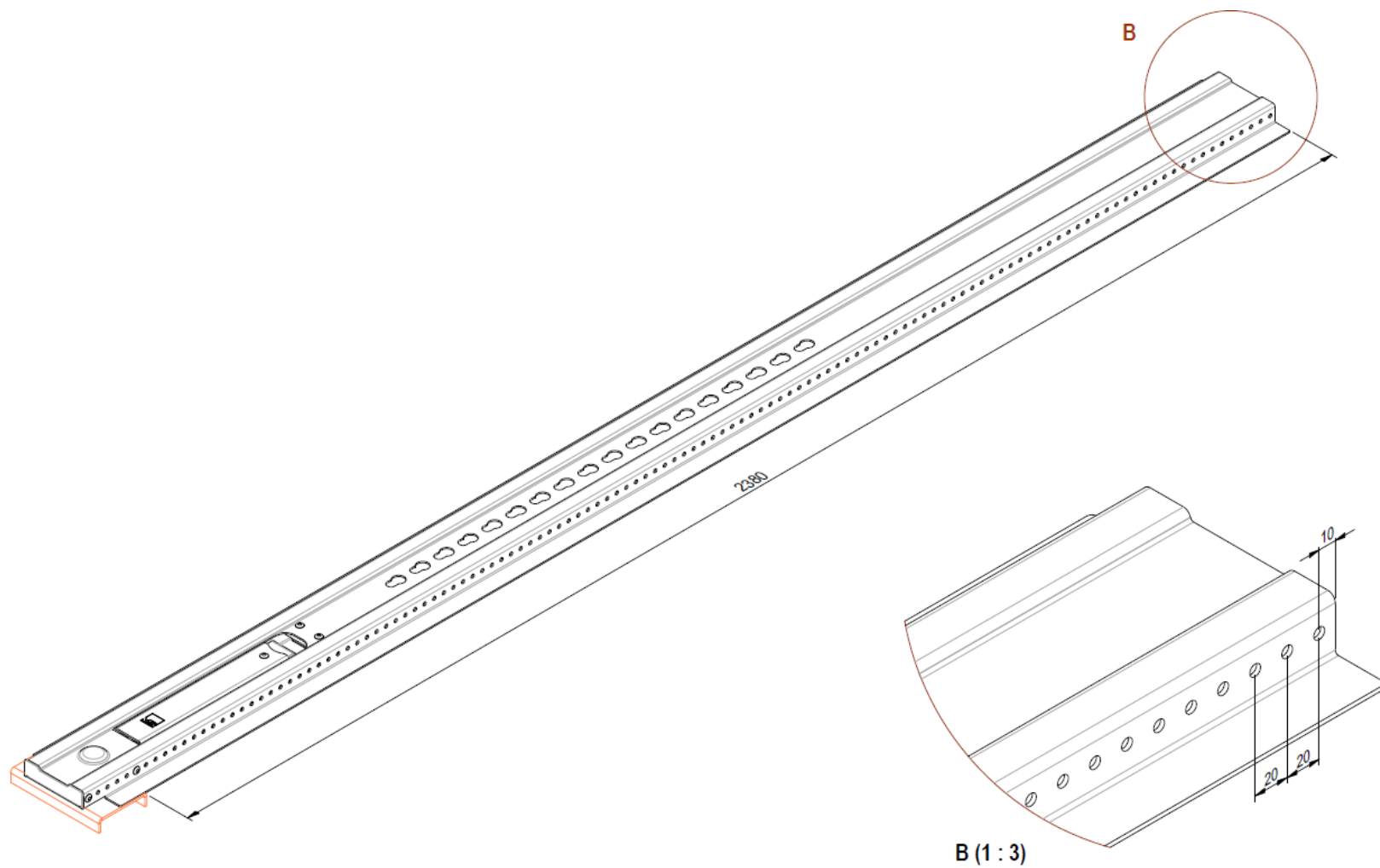
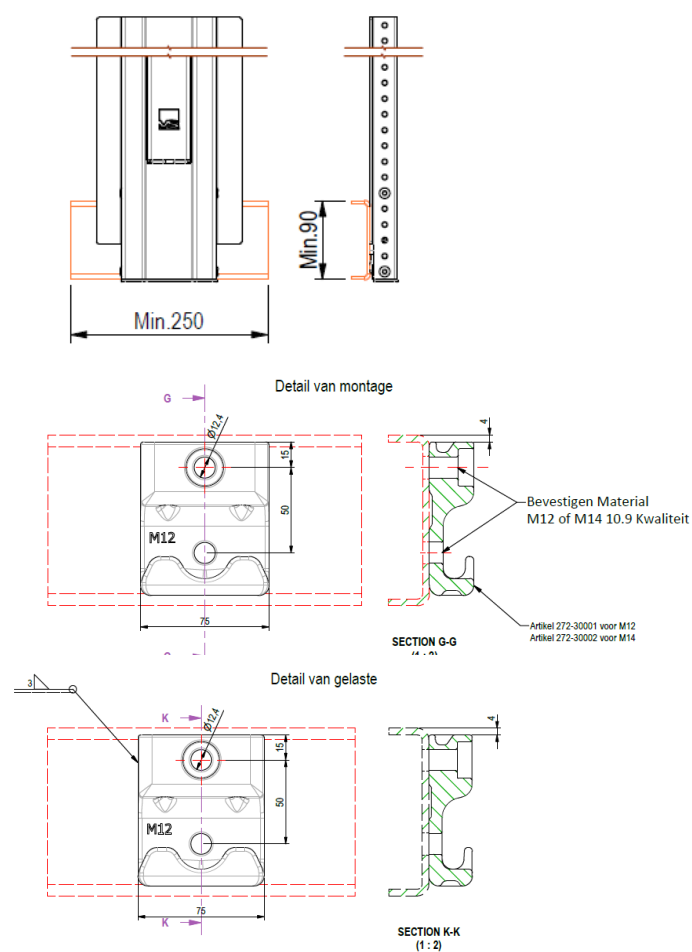


Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D

Components for Scala 700 L&D



Installation instruction

for the **Versus Scala** pillar System

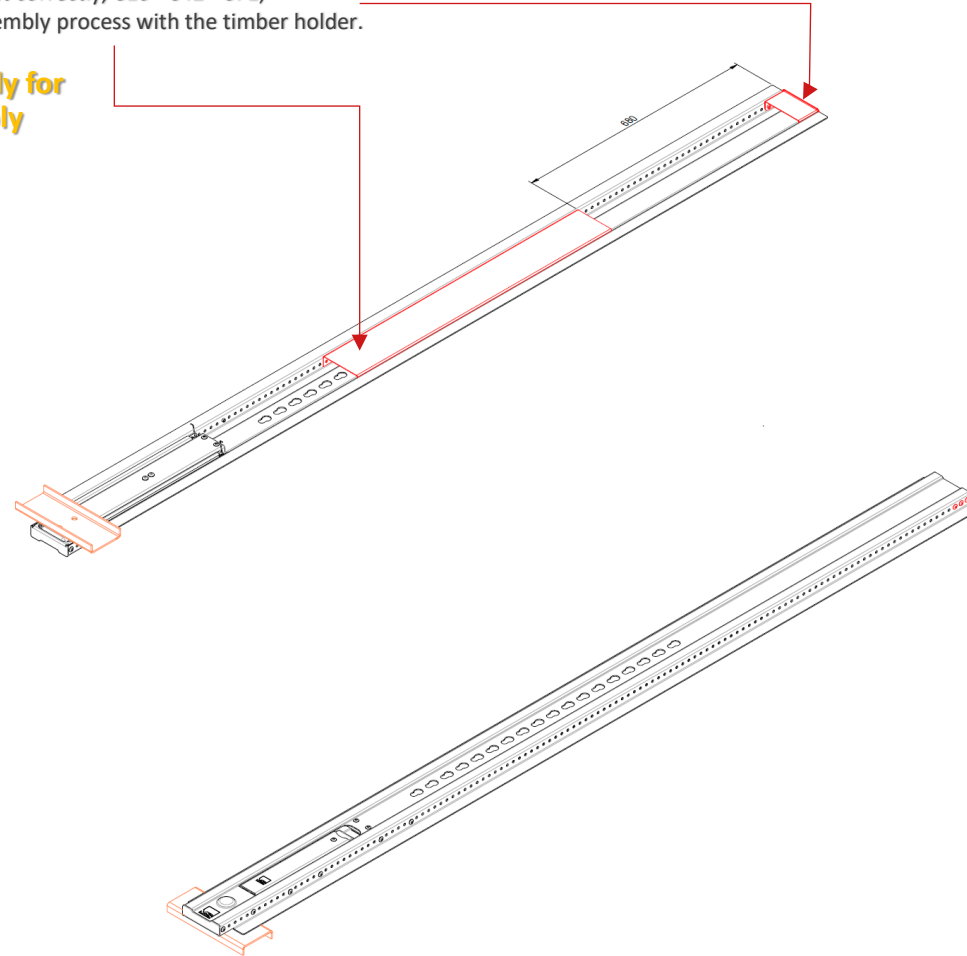
Scala 700 L&D

Components for Scala 700 L&D

Step 1

Position the first plaat correctly, C16 - C42 - C71,
and perform the assembly process with the timber holder.

**This step is only for
the assembly
version.**



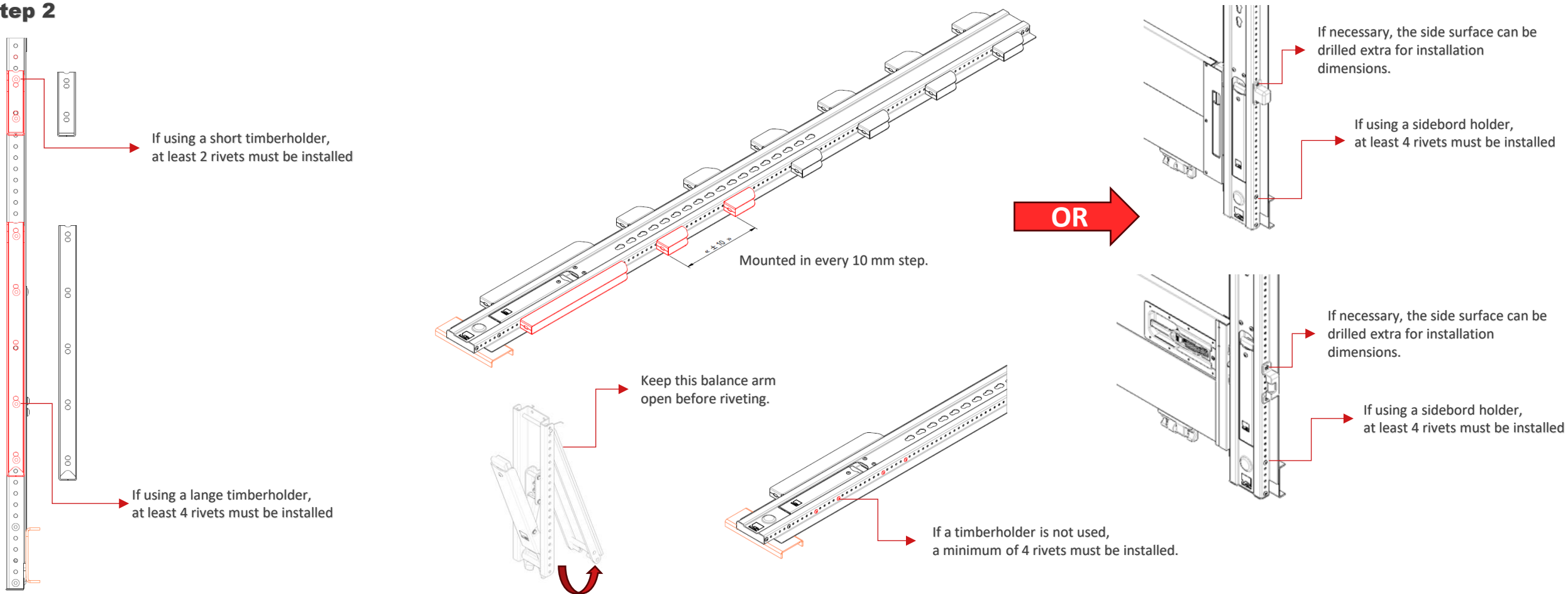
Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D

Components for Scala 700 L&D

Step 2



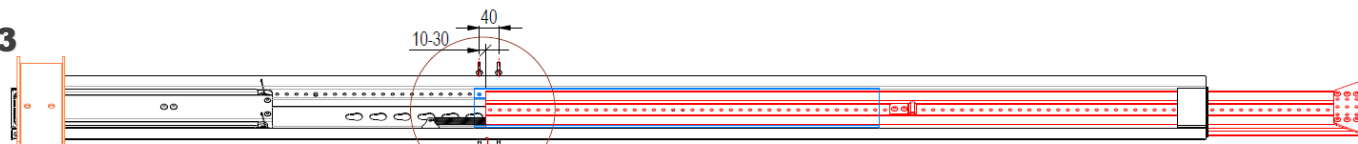
Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D

Components for Scala 700 L&D

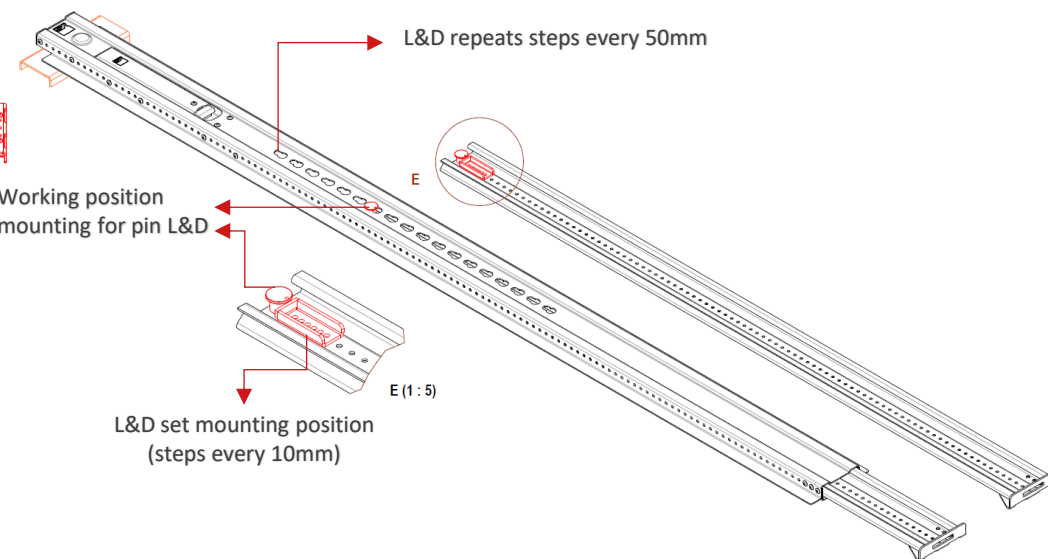
Step 3



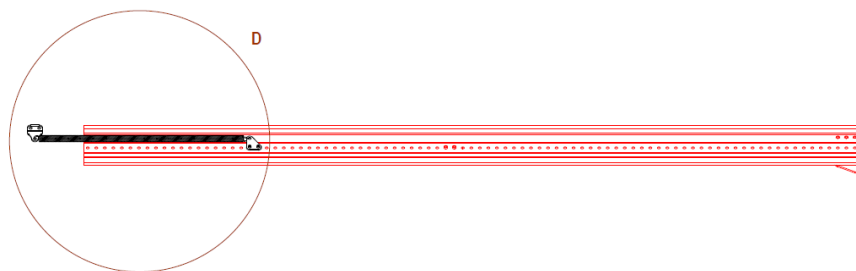
The bottom point

A

The area corresponding to the bottom point of the interior extension piece in its mounting position must be strengthened with 4 rivets..

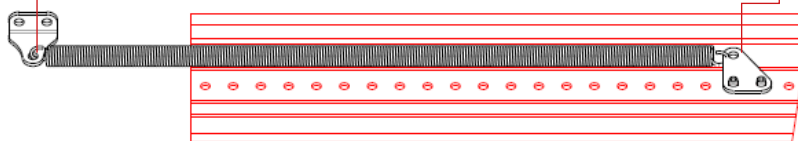


A (1 : 4)

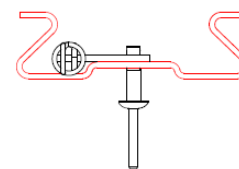


After the spring is assembled, the remaining part should be tightened with pliers.

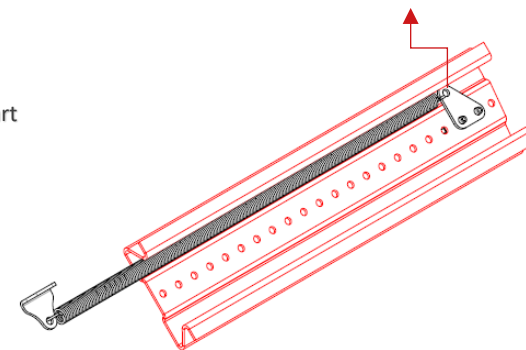
D (1 : 6)



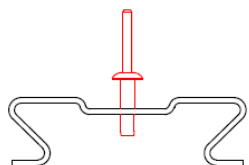
After the spring is assembled, the remaining part should be tightened with pliers.



Spring set mounting position



**Rivet assembly position
for Trolley C16 - C42 - C71**



Installation instruction

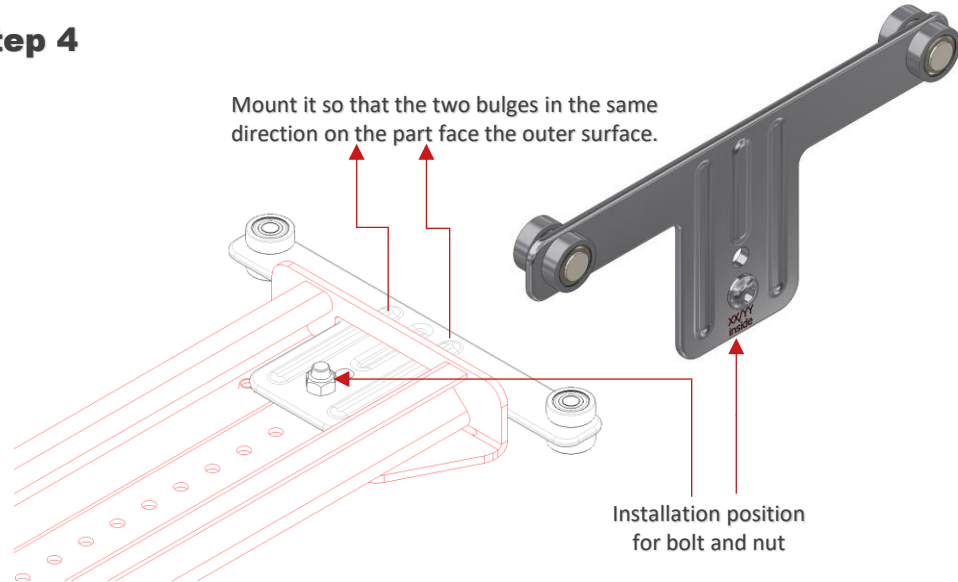
for the **Versus Scala** pillar System

Scala 700 L&D

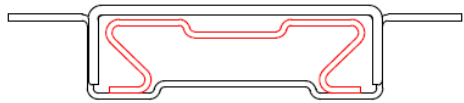
Components for Scala 700 L&D

Step 4

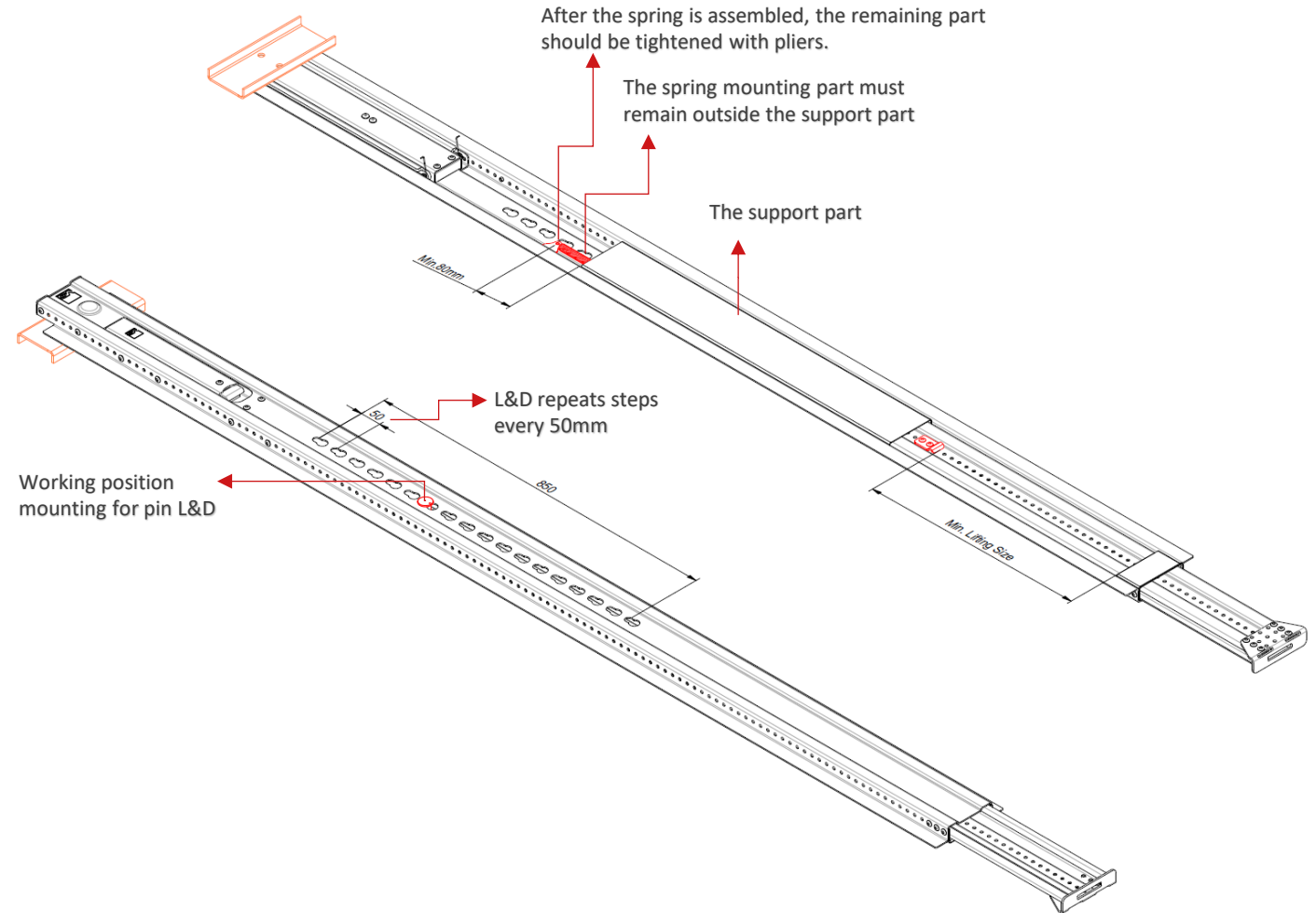
Mount it so that the two bulges in the same direction on the part face the outer surface.



Installation position
for bolt and nut

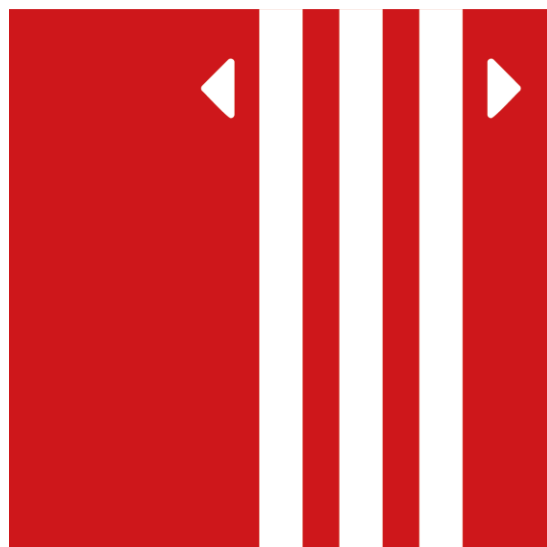


Trolley C16 - C42 - C71
Assembly position



Installation instruction for

Scala 700 L&D PRO



scala

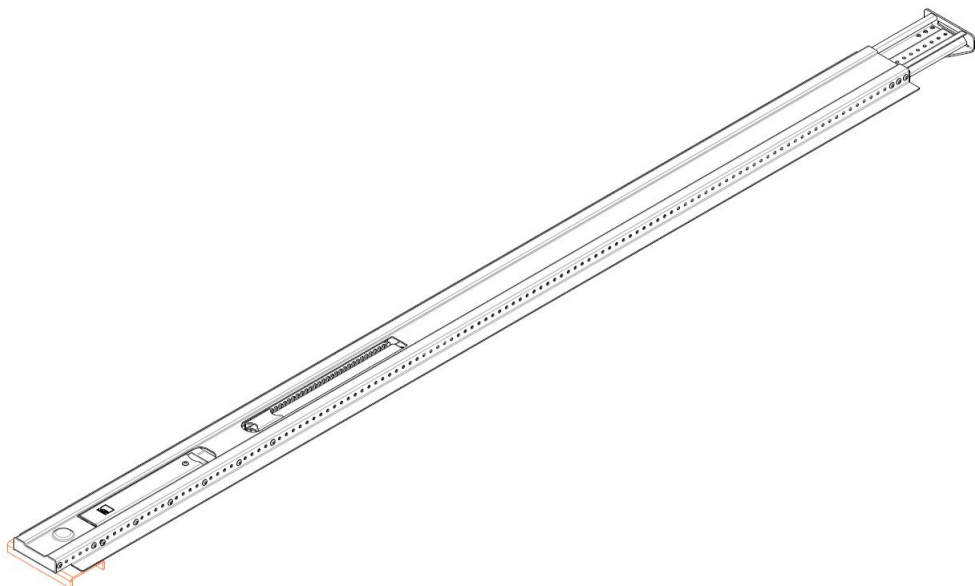
sliding pillars

Installation instruction

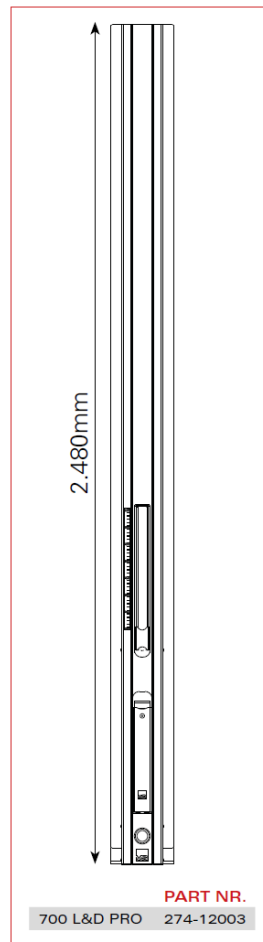
for the **Versus Scala** pillar System

Scala 700 L&D PRO

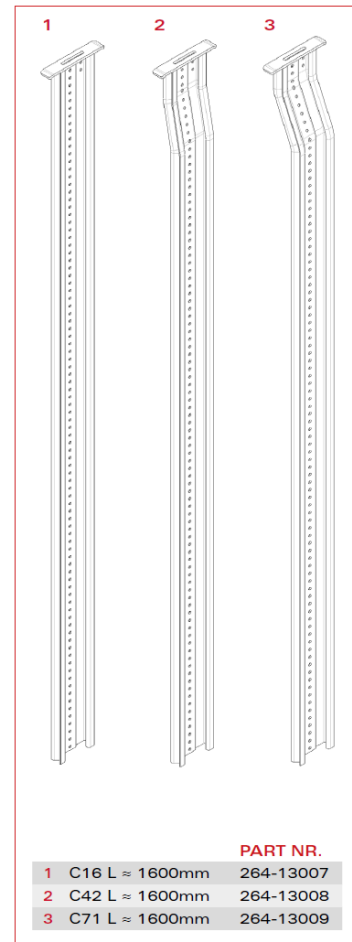
Components for Scala 700 L&D PRO



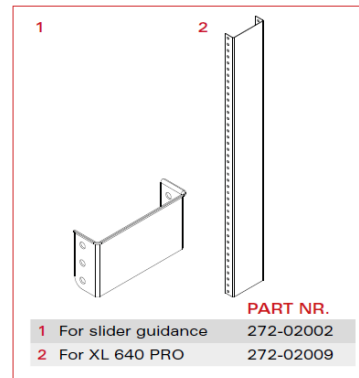
1 PILLAR BODY



2 TOP CARRIER LIFT PRO



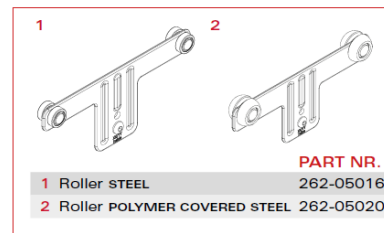
3 LIFT REINFORCEMENT



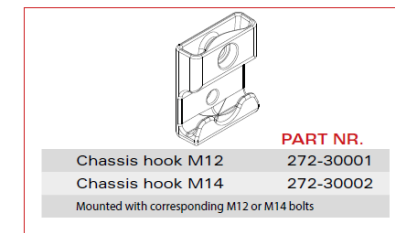
4 SPRING SET PRO



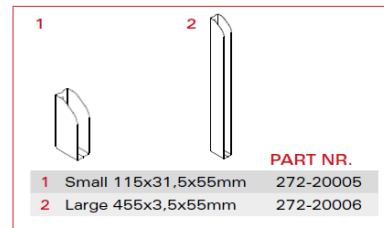
5 ROLLER



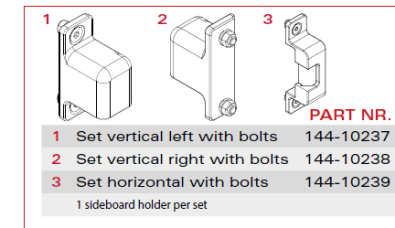
6 CHASSIS HOOK



7 TIMBERHOLDERS



8 SIDEBORD HOLDERS

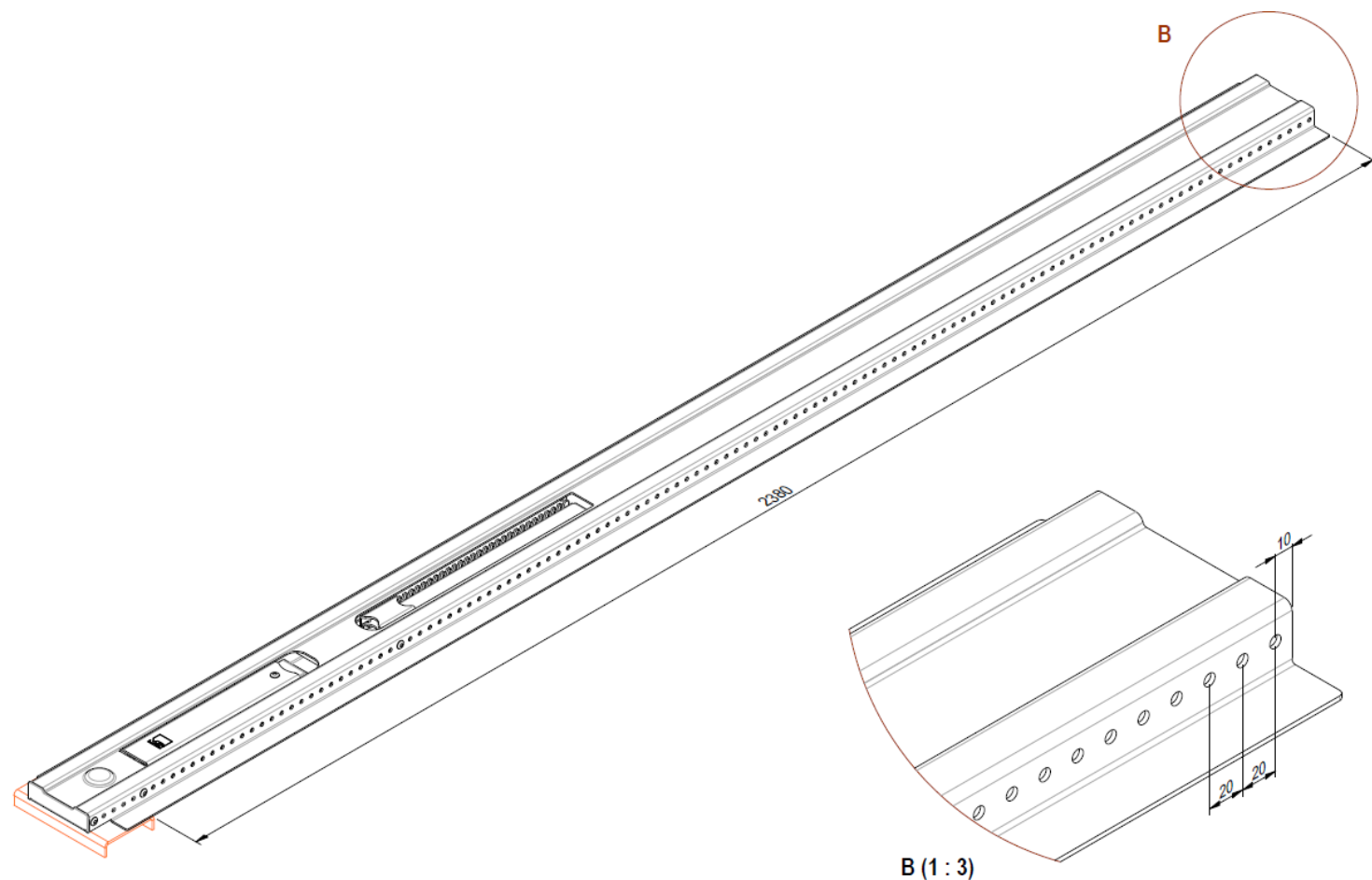
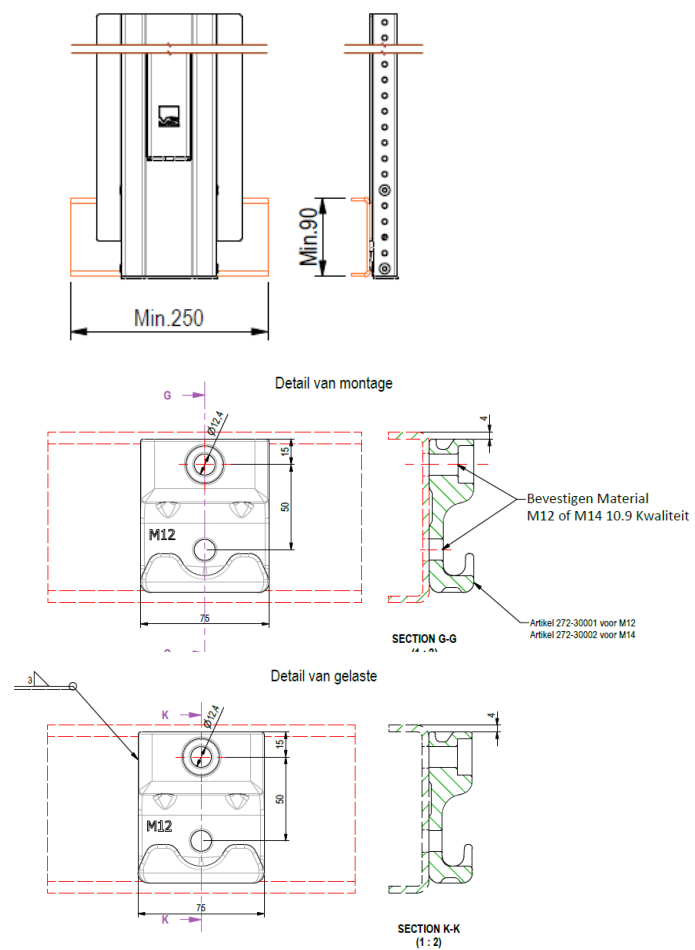


Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D PRO

Components for Scala 700 L&D PRO



Installation instruction

for the **Versus Scala** pillar System

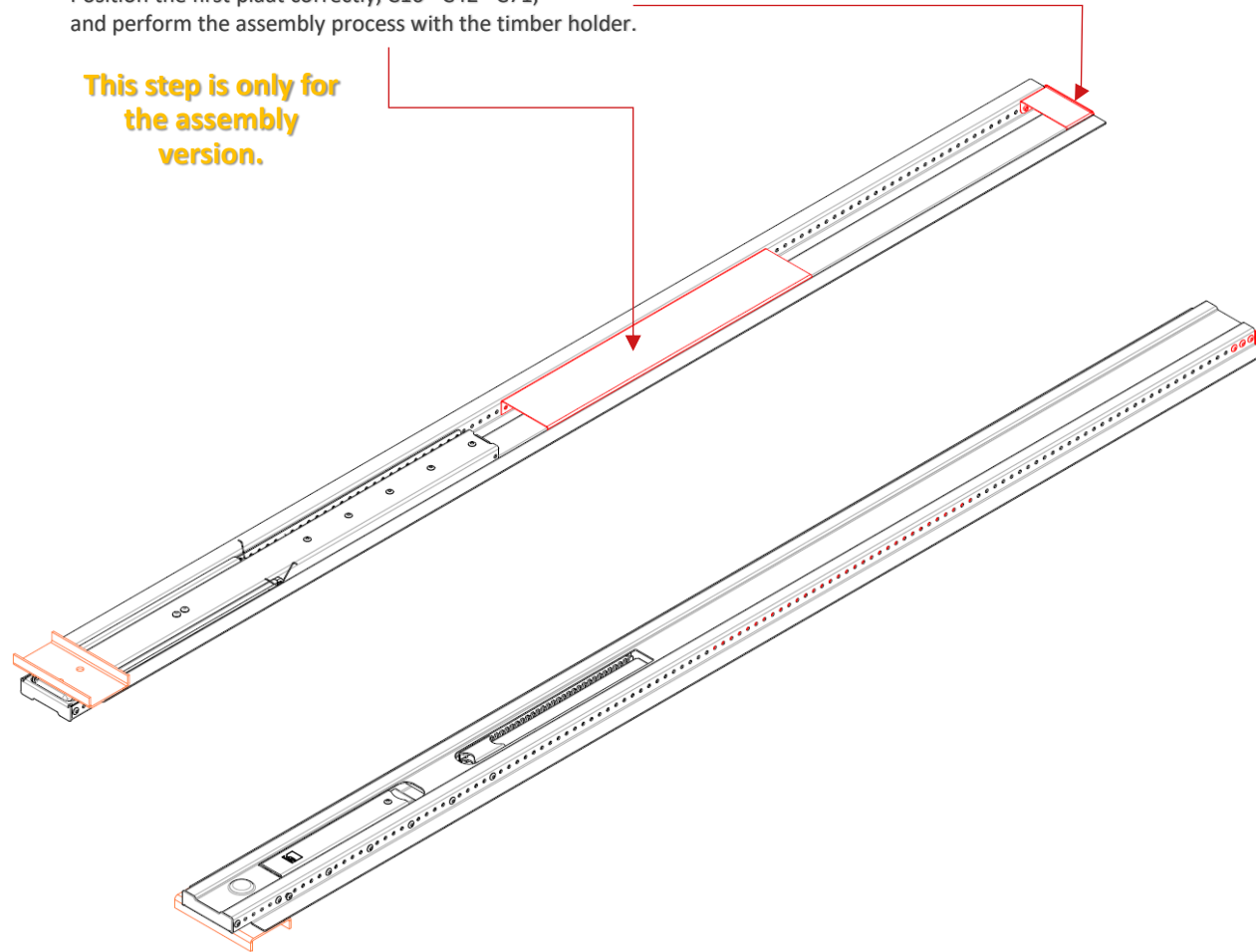
Scala 700 L&D PRO

Components for Scala 700 L&D PRO

Step 1

Position the first plaat correctly, C16 - C42 - C71,
and perform the assembly process with the timber holder.

**This step is only for
the assembly
version.**



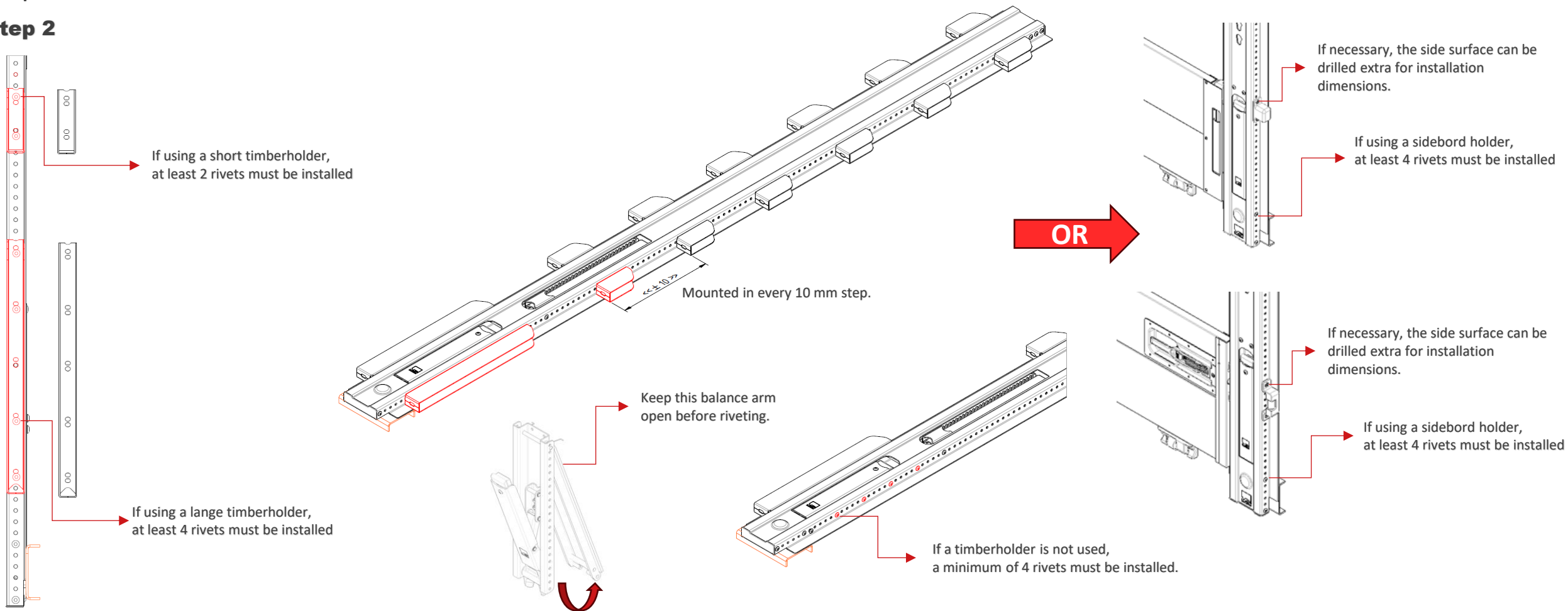
Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D PRO

Components for Scala 700 L&D PRO

Step 2



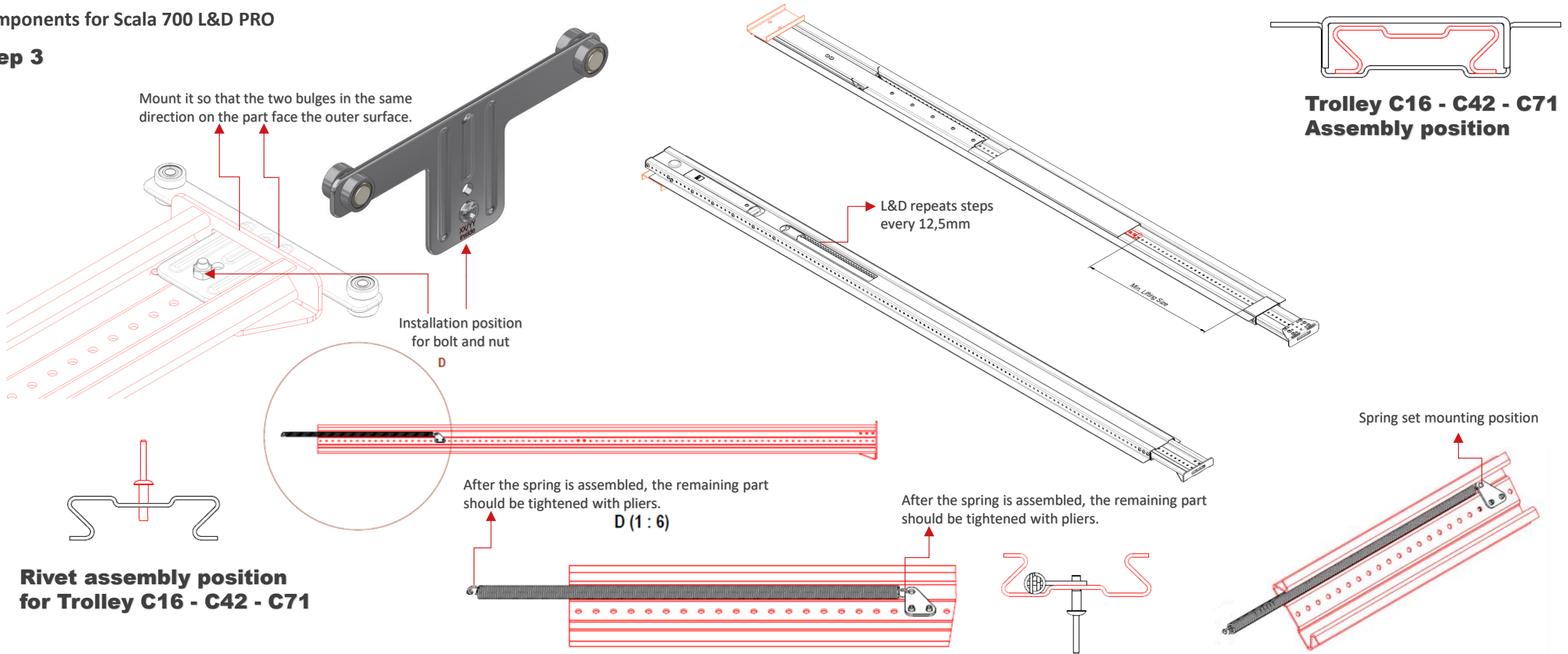
Installation instruction

for the **Versus Scala** pillar System

Scala 700 L&D PRO

Components for Scala 700 L&D PRO

Step 3





End.

Thank you for your attention !

Tougher than the rest

